

स्टील अथॉरिटी ऑफ इण्डिया लिमिटेड
STEEL AUTHORITY OF INDIA LIMITED

राँ मेटेरियल्स डिवीजन

RAW MATERIALS DIVISION

बरसुआ लॉह खदान

BARSUA IRON MINES

P.O. TENSA - 770042

Phone- 06625-236026 Fax - 236031



Ref. No. BIM / E&L /2206

Date : 30.11.2017

To,
The Additional Director (S)
EI Division, Ministry of Environment & Forests,
Paryavaran Bhawan, CGO complex, Lodi Road,
New Delhi – 110003

Sub : Six monthly status of compliance of conditions stipulated in Environmental Clearance (grant order of MoEF No. J-11015/351/2006-IA.II(M), dated 29th October 2010) for the period ending 30th September 2017.

Sir,

Please find enclosed herewith the updated six monthly compliance report with respect to the conditions stipulated by MoEF &CC, Govt. of India, New Delhi while granting Environmental Clearance to integrated Barsua-Taldih- Kalta Iron Ore Mines (ML-130) of M/s. Steel Authority of India Limited for production of 8.05 mtpa vide MoEF letter No. J-11015/351/2006-IA.II(M), dated 29th October 2010 for the period ending 30th September 2017. The report also contains the updated status of environmental monitoring of air, water and noise pertaining to the period ending 30th September 2017.

Thanking you,

Yours faithfully,

Dy. General Manager (E&L)
Barsua Iron Mine

Encl : As Above

Copy :

1. The Additional Director (S), MoEF&CC, Govt. of India, Eastern Regional Office, A/3 Chandrasekharpur, Bhubaneswar-751023 (Odisha)
2. The Member Secretary, Central Pollution Control Board, Paribesh Bhawan, CBD-cum-Office Complex, East Arjun Nagar, New Delhi-110032
3. The Member Secretary, State Pollution Control Board, Paribesh Bhawan, A/118 Nilakantha Nagar, Unit-VIII, Bhubaneswar-751012 (Odisha)



**Status of Compliance (Barsua Part) to Conditions Stipulated in Environmental Clearance
(vide order no. J-11015/351/2006-IA. II(M), dt. 29.10.2010) of
Integrated Barsua –Taldih – Kalta Iron Ore Mining Project (ML – 130), Village Tantra, District
Sundergarh, Odisha, Raw Materials Division, SAIL
(Period: April 2017 to September 2017)**

A. Specific Conditions

Sl. No	Condition	Compliance Status
(i)	The Project proponent shall obtain consent to Establish and Consent to Operate from the State Pollution Control Board, Orissa and effectively implement all the conditions stipulated therein.	Consent to Establish was obtained from SPCB, Odisha for a capacity of 8.05 MTPA for Integrated Barsua – Taldih- Kalta Mining Project(ML-130) vide No. 609/IND-II-NOC-5182, dated 13.01.2012. Also, Consent to Establish has been amended vide No.16127/IND-NOC-5182, dt.5.11.2016 and this amendment shall be valid for five years. CTO has also been obtained from SPCB, Odisha vide No. 4479/IND-I-CON-1(A), dated 23.03.2017 for a quantity of 8.05 MTPA with validity up to 31.03.2019. Necessary actions are being taken to effectively implement the conditions stipulated therein.
(ii)	The environmental clearance is subject to grant of approval of the State Land use Department, Government of Orissa for diversion of agricultural land for non agricultural use.	No agriculture land involved in the project for the purpose of mining and allied activities. Hence, question of diversion of agricultural land for non-agricultural purpose doesn't arise.
(iii)	Necessary Forestry Clearance (FC) under the FC Act, 1980 for an area of 2347.641 ha is forest land involved in the project shall be obtained. Environmental Clearance is subject to grant of FC.	Final Forestry Clearance (Stage-II) for mining and allied activities & safety zone for 2nd RML period has been granted by MoEF, Govt. of India vide letter No.F.No.8-90/1996-FC(pt.), dtd. 06.03.2013.
(iv)	Environmental Clearance is subject to final order of the Hon'ble Supreme court of India in the matter of Goa Foundation Vs. Union of India in Petition (Civil) No.460 of 2004, as may be applicable to this project.	Noted for compliance.
(v)	Environmental Clearance is subject to obtaining clearance under the Wildlife (Protection) Act, 1972 from the competent authority, as may be applicable to this project.	No notified National Park / Wildlife Sanctuary / Biosphere Reserve / Tiger Reserve are located within 10 kms from the Mining Lease boundary. Hence it is not applicable to this mining project However, a Site Specific Wildlife Conservation Plan(SSCP) has been prepared, approved by Conservator of Forests (WL) and Rs. 17,82,00,000/- deposited in favour of State CAMPA A/c.No.344902010105428 towards cost of SSCP.

Period: April 2017 to September 2017



Sl. No	Condition	Compliance Status
vi)	The project proponent shall ensure that no natural watercourse and drainage channels except first order channels Id1, Id2, Id3, Id4, Id5, Id6, Id7 and Id8 passing through the mine lease shall be diverted. The channels shall be so diverted that it finally meets its final natural course.	Due precautions are being taken and ensured that no natural watercourse / drainage channels obstructed due to any mining operation at the mines. So far only Id1, Id2 & Id8 have been diverted and finally meet their final natural course.
(vii)	The top soil shall temporarily be stored at earmarked site(s) only and it should not be kept unutilized for long. The topsoil shall be used for land reclamation and plantation.	Though the generation of top soil is very less, it is being stacked separately and used rehabilitation of dumps and other areas through plantation. However, during the period around 80 tonnes of top soil have been recovered from Taldih block and stacked separately for plantation, coir-matting and nursery work.
(viii)	The OB generated shall be stacked at earmarked dump site(s) only and it should not be kept active for a long period of time and its phase-wise stabilization shall be carried out. There shall be nine external OB dumps. the project proponent shall carry out slope stability study through an expert organisation like CIMFR, Dhanbad for attaining the proposed height of dump of 60m in three lifts and submit report to the ministry and its Regional Office within three months. Proper terracing of the OB dumps shall be carried out so that the overall slope of the dump shall be maintained to 27°. Compliance status shall be submitted to the MoEF and its Regional Office located at Bhubaneswar on six monthly basis.	The over burden (OB) / sub-grade ore generated during the mining operations is being stored at earmarked sites as per the approved Scheme of Mining. Phase wise stabilization with installation of coir mats and broadcasting of grass seeds are carried out as per approved schemes. During the period, installation of geo-green coir mats over an area of 10000 sqm. area of Dump-8 at Barsua Iron Mine have been completed to control surface run-off and erosion. For effective stabilization, terracing of the OB dumps with overall slope of the dump is being maintained to below 27°. Further, budgetary offers have been received from NIT, Rourkela and IIT, Kharagpur for conducting slope stability study.
(ix)	Catch drains and siltation ponds of appropriate size shall be constructed around the mine working, mineral and OB dumps to prevent run off of water and flow of sediments directly into the agricultural fields, the first order channels, the Samaj Nallah, the Kuradihi Nallah, and other water bodies. Garland drains, setting tanks and check dams of appropriate size, gradient and length shall be constructed around the mine pit, dumps to prevent run off of water	During the period, 4Nos. of dry-boulder check dams with wire mess of 21.5 x 2.0 x 1.5/2.5m, 26.6 x 1.9 x 1.5/2.5 m, 21.6 x 2.0 x 2.5/5.0 m and 28.15 x 1.75 x 1.5/2.5 m. have been completed at a cost of 7.83 lakh at Taldih block approaching to Tantara and Phuljhar village for management of surface run-off which will also minimize soil erosion and choking of streams have been completed.



Sl. No	Condition	Compliance Status
	and flow of sediments directly into the agricultural fields other water bodies.	
(x)	Dimension of the retaining wall at the toe of the over burden dumps and the OB benches within the mine to check run-off and siltation shall be based on the rain fall data.	Toe walls, garland drains and siltation ponds at the OB Dumps have been constructed to control the surface runoff from the OB dumps. Based on the rainfall of the region, 1.5 to 2.0m. width and 1.5m to 2.0m. height toe walls and 1.0m. width and 1.50m. depth garland drains were provided.
(xi)	The water recovery and spill way system shall be so designed that the natural water resources are not affected and that no spill water goes into the nearby Karo River and other water bodies.	The tailing dam top is at 420.5m. AMSL. Maximum settled slime level is at 416.5m. AMSL and the spill way is at 418.0m. AMSL. The overflow clean water after siltation of slimes in the pond is channelized to the natural stream. The quality of overflow water is monitored regularly and found within the norm. However, system for recovery and recycling of clean water from the tailing pond has been provided at Barsua Iron Mine under Zero Discharge Project.
(xii)	The project proponent shall carry out conditioning of the ore with water to mitigate fugitive dust emission, without affecting flow of ore in the ore processing and handling areas.	Dry Fog System (DFS) and wet screening arrangements have been provided in the Ore Handling Plant to mitigate fugitive dust emission, without affecting flow of ore in the ore processing and handling areas.
(xiii)	The effluent from the ore beneficiation plant shall be treated to conform to the prescribed standards and the tailings slurry shall be transported through a closed pipeline to the tailing dam.	Effluent generated from the ore beneficiation plant is being treated in Thickeners followed by Tailing Ponds. The clear water to the tune of 40 % is being recycled and the underflow from thickener is discharged into Tailing Dam. As the tailings dam is having adequate capacity and the Barsua Mine is not being operated since May 2015, presently there is no overflow from the tailings pond except seepage from the dam body. The quality of the dam seepage water is being monitored and found to be in compliance with the discharge quality standards.
(xiv)	The project proponent shall take necessary safeguard measures to ensure that there is no leaching from the pond.	The Tailing Pond at Barsua Iron Mine is located on the hard & plain area and is in operation since 1969. As iron ore in the region does not containing any heavy metals and no chemicals are being used in the beneficiation of ore at the mine, leaching of metals from the pond is not expected. The quality of the ground water at downstream of tailing pond is measured regularly.
(xv)	The decanted water from the tailing pond shall be re-circulated and there should be zero discharge from the tailing pond.	system for recovery and recycling of decanted water from the tailing pond has been provided at Barsua Iron Mine under Zero Discharge Project.



Sl. No	Condition	Compliance Status
(xvi)	Effective safeguard measures such as regular water sprinkling shall be carried out in critical areas prone to air pollution and having high levels of particulate matter such as crusher zone, loading and unloading point and all transfer points during handling of the ore. Extensive water sprinkling shall be carried out on roads. It should be ensured that the Ambient Air Quality parameters conform to the norms prescribed by the CPCB.	Regular water sprinkling through pressurized sprinkler of 28KL capacity (2 Nos.) at Barsua Iron Mine and with a 12 KL capacity at Kalta Iron Mine are being carried out effectively in all areas. Dry Fog System (DFS) and wet screening arrangements have been provided in the Ore Handling Plant to mitigate fugitive dust emission. Also, around 2.0 km length of permanent haul road has been covered with static water sprinkling system. All these dust control measures installed at the mines have significantly controlled fugitive dust emission and helped to maintaining the air quality in and around the mine below the prescribed standards.
(xvii)	Plantation shall be raised in an area of 1658.803ha including a 7.5m wide green belt in the safety zone around the mining lease, OB dumps, around beneficiation plant, mine benches around tailing ponds, roads etc. by planting the native species in consultation with the local DFO. The density of the trees should be around 2500 plants per Ha. Green belt shall be developed all along the mine lease area in a phased manner and shall be completed within first five years.	Phase wise plantation by planting native species is carried out within or outside of the lease area and density is assessed as per the crown density of the area. During the period, total 18250 saplings have been planted over an area of 8.80 Ha. at Barsua and Kalta block. Also, a scheme for Safety Zone plantation was prepared and phase wise plantation within safety zone of ML-130 is done by State Forest Department.
(xviii)	The project authority should implement suitable conservation measures to augment ground water resources in the area in consultation with the Regional Director, Central ground water Board.	A technical feasibility study for hydro-geological, rain water harvesting and augmentation of ground water has been conducted and implementation of the measures as per recommendation is in process. The following measures have also been adopted to for conservation of ground water and augmentation ➤ The surface run-off generated from the mine is channelized through garland drain and discharged to an pits for further ground water recharge. ➤ Check dams at different strategic locations along the streams are being constructed for conservation of ground water. ➤ Series of check dams have been constructed across Najkura Nalla near Kalta Mine.
(xix)	Regular monitoring of ground water level and quality shall be carried out in and around the project area (mine lease, beneficiation plant, pelletisation plant and tailing ponds) by establishing a network of existing wells and installation new	There are 3Nos.of abandoned open wells all around the mines which are not in use viz, (i) Barsua Valley (ii) Zero point, Tensa (iii) Kalta Basti, Kalta for regular monitoring of ground water levels. During the period, 3 Nos. of Piezometers have already been installed at 3 locations to monitor ground water level.



Sl. No	Condition	Compliance Status
	piezometers during the operation. the periodic monitoring (at least four times in a year-pre monsoon (April-May) monsoon (August), post-monsoon (November) and winter (January); once in each season)] shall be carried out in consultation with the State GWB/Central GWB and the data thus collected may be sent regularly to the MoEF and its regional office at Bhubaneswar and the Regional Director, CGWB.	
(xx)	The groundwater and surface water in and around the mine including tailing ponds shall be regularly monitored at strategic locations for heavy metals. The monitoring stations shall be established in consultation with the Regional Director, CGWB and SPCB.	Regular monitoring for heavy metals of ground water in and around the mine is being carried out. Water quality for the period from April 2016 to September 2017 are placed in Annexure .
(xxi)	Appropriate mitigative measures shall be taken to prevent pollution of the Karo River in consultation with the State Pollution control Board.	Detailed study has been conducted through IIT Kharagpur to assess the impacts of mining on water bodies and suggest measures to minimize the impacts. Some of the recommendations suggested by IIT, Kharagpur like silt traps, check dams, sedimentation ponds, plantation on the slopes have been made at various strategic locations and the same are under continuous implementation at other sites.
(xxii)	Regular monitoring of the flow rate of the spring and perennial nallahs flowing in and around the project area shall be carried out and records maintained.	Regular monitoring of the flow rate of the spring and perennial nallahs i.e. Kuradih & Samaj at Barsua part and Najkura at Kalta part is being carried out and records are being maintained.
(xxiii)	The project proponent shall obtain necessary prior permission of the competent authorities for drawl of requisite quantity of water (surface water) required for the project.	Permission of water withdrawal has been obtained from State Irrigation Department for existing requirement i.e. 2,18,000 cbm. water per month exists.
(xxiv)	Suitable rainwater harvesting measures on long term basis shall be planned and implemented in consultation with the Regional Director, Central ground Water Board.	A Technical Feasibility Study for hydro-geological, rain water harvesting & augmentation of ground water resources has been conducted and as per recommendation, a proposal is in process to take suitable measures for rain water harvesting as well as augmentation of ground water.
(xxv)	Vehicular emissions shall be kept under control and regularly monitored. Measures shall be taken for maintenance of vehicles used in mining operation and in transportation of mineral. The vehicles carrying the	Scheduled / Preventive maintenance of HEMM and light vehicles are undertaken regularly to keep the vehicular emissions under control. Light Vehicles are having pollution control certificate. Ore transportation from ore crushing and screening plant of Taldih block to SAIL railway siding area located

Period: April 2017 to September 2017



Sl. No	Condition	Compliance Status
	mineral shall be covered with a tarpaulin and shall not be overloaded.	at Barsua Valley by vehicles covered with tarpaulin.
(xxvi)	Mineral handling area shall be provided with adequate number of high efficiency dust extraction system. Loading and unloading areas including all the transfer points should also have efficient dust control arrangements. These should be properly maintained and operated.	Mineral handling plant have been provided with the dust control measures like 'Dry Fog System' (DFS) at hopper and other transfer units, covering of conveyors belt etc.
(xxvii)	Occupational health surveillance program of the workers shall be undertaken periodically to observe any contractions due to exposure of dust and take corrective measures, if needed. Health records of the workers shall be maintained.	Occupational health surveillance programs of the workers are being undertaken periodically to observe any contractions due to exposure of dust. Health records of the workers are maintained.
(xxviii)	Pre-placement medical examination and periodical medical examination of the workers engaged in the project shall be carried out and record maintained. For the purpose, schedule of health examination of the workers should be drawn and followed accordingly.	Pre-placement medical examination and periodical medical examination of the workers engaged in the project are carried out and record maintained. Schedule of health examination of the workers is also drawn and followed accordingly.
(xxix)	Sewage treatment plant shall be installed for the colony. ETP shall also be provided for the workshop and the wastewater generated during mining operation.	Individual septic tank with soak pits has been provided in the colony. Moreover, a study have been carried out by M/s. WATENVA SOLUTION PVT LTD, Bhubaneswar for stabilization of STP at colony. ETP has been provided for treatment of effluents from the ore beneficiation plant consisting of Thickeners followed by Tailing Pond. About 60% of clear water from the Thickener as overflow and recycled back to the system. The underflow from the Thickener is being drained to the Tailing Pond for further settling of solids.
(xxx)	The R&R of the project affected people, if any shall be carried out as per the NPRR.	Not Applicable.
(xxxi)	Digital processing of the entire lease area using remote sensing technique should be done regularly once in three years for monitoring land use pattern and report submitted to MOEF and its Regional office located at Bhubaneswar.	Digital processing of the entire lease area has been studied through satellite Imagery for the period of December 2013. Procurement of satellite imageries for the period of 2016 is under process. The study report in this regard will be submitted soon
(xxxii)	Provision shall be made for the housing of construction labour within	SAIL has a well developed township at Tensa and Kalta with residential accommodation for its workers with all



Sl. No	Condition	Compliance Status
	the site with all necessary infrastructure and construction such as fuel for cooking, mobile toilets, mobile STP, safe drinking water, medical health care, creche etc. The housing may be in the form of temporary structures to be removed after the completion of the project.	necessary infrastructure and construction such as LPG gas connection, electricity for cooking, welfare amenities like toilets, safe drinking water and medical facilities etc. Whenever required, the construction labour are hired from the local villagers and only few are being hired from outside, for which housing facilities along with necessary infrastructure are being provided at the existing colony of the mines.
(xxxiii)	The project proponent shall take all precautionary measures during mining operation for conservation and protection of endangered fauna namely elephant, sloth bear, peacock etc. spotted in the study area. Action plan for conservation of flora and fauna. All the safeguard measures brought out in the Wildlife Conservation Plan so prepared specific to this project site shall be effectively implemented.	All precautions are undertaken for not to disturb the flora and fauna inside the lease area. All necessary facilities are being extended to the local Forest Department for implementation of the wildlife conservation activities regularly. An amount of Rs.10,69,14,469.00 towards implementation of comprehensive wild life management plan prepared for Bonai-Keonjhar forest division. Activities as per the Site Specific Conservation Plan are implemented.
(xxxiv)	The critical parameters such as RSPM (Particulate matter with size less than 10micron i.e., PM10) SO ₂ and NO _x in the ambient air within the impact zone, peak particle velocity at 300m distance or within the nearest habitation whichever is closer shall be monitored periodically. Further, quality of discharged water shall also be monitored for TDS, DO, PH and TSS. The monitored data shall be uploaded on the website of the company as well as displayed on a display board at the project site at a suitable location near the main gate of the company in public domain. The circular No.J-20012/1/2006. IA.II(M) dated 27.05.2009 issued by MoEF, which is available on the website of the Ministry www.envfor.nic.in shall also be referred in this regard for its compliance.	Critical parameters i.e. PM10, PM2.5, NO _x and SO ₂ in ambient air and relevant parameters in the effluents are being monitored regularly. Installation of 3 Nos. of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) at Barsua-Kalta have been completed and data are being transmitted to SPCB server. The monitored data is being displayed at the main gate of the mines. Copy of EC compliance along with environmental quality data is being uploaded to the company website www.sail.co.in .
(xxxv)	A Final Mine Closure Plan along with details of Corpus Fund should be submitted to the Ministry of Environment & Forests 5 years in advance of final mine closure for approval.	A Final Mine Closure Plan along with details of corpus fund will be submitted to MoEF&CC, New Delhi 5 years in advance of final mine closure for approval.

**B. General Conditions**

Sl. No	Condition	Compliance Status																								
(i)	No change in mining technology and scope of working should be made without prior approval of the MoEF & CC.	Mining is being done as per the approved Mining Plan/ Scheme of Mining and amended Environmental Clearance.																								
(ii)	No change in the calendar plan including excavation, quantum of mineral iron ore and waste should be made.	<p>There will be no change in the calendar plan including excavation, quantum of mineral iron ore and waste should be made. ROM production at various mining blocks under ML-130 is kept within permitted capacity in the EC / approved Mining Plan. The quantity of ROM Production during October to March is as follows:</p> <table> <tr> <th></th><th>Plan(in mtpa)</th><th>Actual(in mtpa)</th></tr> <tr> <td>BIM : ROM</td><td>1.54</td><td>Nil</td></tr> <tr> <td>Sub-Grade</td><td>0.84</td><td>Nil</td></tr> <tr> <td>OB</td><td>Nil</td><td>0.07</td></tr> <tr> <td>TIM : ROM</td><td>0.82</td><td>0.36</td></tr> <tr> <td>Sub-Grade</td><td>Nil</td><td>0.03</td></tr> <tr> <td>KIM : ROM</td><td>1.17</td><td>0.59</td></tr> <tr> <td>OB</td><td>0.01</td><td>0.02</td></tr> </table>		Plan(in mtpa)	Actual(in mtpa)	BIM : ROM	1.54	Nil	Sub-Grade	0.84	Nil	OB	Nil	0.07	TIM : ROM	0.82	0.36	Sub-Grade	Nil	0.03	KIM : ROM	1.17	0.59	OB	0.01	0.02
	Plan(in mtpa)	Actual(in mtpa)																								
BIM : ROM	1.54	Nil																								
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OB	0.01	0.02																								
	Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM (Particulate matter with size less than 10 micron i.e., PM10), SO ₂ and NO _x monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with SPCB.	Five nos. of ambient air quality monitoring stations at Barsua & Kalta Mines have been established based on the topography and meteorological conditions of the area. Regular ambient air quality monitoring of key parameters (PM _{2.5} , PM ₁₀ , SO ₂ and NO _x) to mining industries as per the guidelines of MoEF&CC and CPCB is being done. Moreover, 3 Nos. of Continuous Ambient Air Quality Monitoring Stations (CAAQMS) at Barsua-Kalta have been commissioned and data are being transmitted to SPCB server.																								
(iv)	Data on ambient air quality RSPM (Particulate matter with size less than 10 micron i.e., PM10), SO ₂ and NO _x should be regularly submitted to the Ministry of environment and Forest including its Regional office located at Bhubaneswar and the SPCB / CPCB in six months.	Ambient air quality monitoring data (PM _{2.5} , PM ₁₀ , SO ₂ and NO ₂) is being submitted to MoEF&CC, New Delhi and Regional Office, Bhubaneswar along with the compliance reports. Air Quality report for the period April 2017 to September 2017 is placed as <i>Annexure</i> . Air quality data is also being submitted to SPCB and Central Pollution Control Board.																								
(v)	Fugitive dust emissions from all the sources should be controlled regularly. Water spraying arrangement on haul roads, loading and unloading and at transfer points should be provided and	Fugitive dust emission on haul road is controlled by regular water sprinkling by mobile water sprinklers. Fugitive emission at hopper is controlled by pressurized water mist spray.																								

Period: April 2017 to September 2017



Sl. No	Condition	Compliance Status
	properly maintained.	
(vi)	Measures should be taken for control of noise levels below 85 dBA in the work environment. Workers engaged in operations of HEMM, etc. should be provided with ear plugs / muffs.	Regular maintenances and periodic checks of the HEMM are being carried out to control noise below 85 dB(A) in the work environment. The operators engaged in blasting/ drilling operations and operator of HEMM are provided with ear plug/ ear muffs with helmet. Use of these protective measures is ensured by educating the workers on ill effect of the prolonged excessive exposure to high Noise levels and daily checks by shift mining engineers regarding usage of ear plug/ear muffs.
(vii)	Industrial waste water (workshop and waste water from the mine) should be properly collected, treated so as to conform to the standards prescribed under GSR 422 (E) dated 19th May, 1993 and 31st December, 1993 or as amended from time to time. Oil and grease trap should be installed before discharge of workshop effluent.	Oil & grease traps have been provided for treating the effluents from garages. The treated water from these ETPs are being used for plantation. Effluents generated from the beneficiation plants are being treated in Thickeners followed by Tailing Ponds. The clear water to the tune of 60% is being recycled and the underflow from thickener is discharged into Tailing Dam.
(viii)	Personnel working in dusty areas should wear protective respiratory devices and they should also be provided with adequate training and information on safety and health aspects. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.	Dust masks have been provided to personnel working in dusty areas and ensured by daily checks. Training on safety and health aspects is being imparted on regular basis. A full fledged Occupational Health Centre(OHC) is run by the mines for regular health surveillance. Periodical Medical Examination (PME) of all workmen working in the mines is being done at our OHC once in every five years/three/one year depending on category.
(ix)	A separate environmental management cell with suitable qualified personnel should be set-up under the control of a Senior Executive, who will report directly to the Head of the Organization.	A full fledged Environmental Management Cell (EMC) has been established to look after environmental aspects headed by an experienced engineer with more than 10 years experience in the field of environment in the rank of Deputy General Manager, who directly reports to Head of Mines. He is further assisted by two more experienced officers for environmental management at mines. Besides, an E&L department at our HQ i.e. RMD, Kolkata with qualified and experienced environmental engineer who facilitates all the RMD mines. In addition to the EMC at mines level, an Environment & Lease Department at our headquarters i.e. Raw Materials Division, Kolkata with qualified (M Tech. in Environmental Engineering) and experienced



Sl. No	Condition	Compliance Status
		environmental engineers who facilitates all the RMD Mines including Barsua – Kalta Mines in design, implementation and maintenance of various pollution control measures. Further, two senior and experienced persons in the fields of Forest and Environment have been engaged by SAIL as Advisors for guiding SAIL Mines in management of Environment and Forest aspects.
(x)	The funds earmarked for environmental protection measures should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the MoEF&CC and its Regional Office located at Bhubaneswar.	Funds earmarked for environmental protection measures at the mines are booked separately and not being diverted for other purpose. During the period, expenditures in different heads for environmental protection measures in respect of Barsua, Taldih & Kalta Iron Mine are as follows : I) Plantation : 7.20 lakh II) Water spraying : 6.10 lakh III) Environmental monitoring : 4.20 lakh IV) Construction of check dams/ toe wall : 7.83 lakh V) Installation of 3 nos. CAAQMS : 124.00 lakh VI) Stabilization of Dump-8 : 9.95 lakh
(xi)	The project authorities should inform to the Regional Office located at Bhubaneswar regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	The Barsua and Kalta Blocks under the ML-130 are operating since 1960 and 1966 respectively. Development work and installation of various facilities at Taldih Block are under progress & will be informed in due time after installation of the facilities.
(xii)	The Regional Office of this Ministry located at Bhubaneswar shall monitor compliance of the stipulated conditions. The project authorities should extend full cooperation to the officer (s) of the Regional Office by furnishing the requisite data / monitoring reports.	Full co-operation is extended to the officer(s) of the regional office of MoEF&CC by furnishing the requisition data information, monitoring reports etc.
(xiii)	The project proponent shall submit six monthly reports on the status of compliance of the stipulated environmental clearance conditions including results of monitored data to the MoEF, its Regional Office Bhubaneswar, the respective Zonal Office of CPCB. The proponent shall upload the status of compliance of the EC conditions on their website and shall update the same periodically. It shall simultaneously be sent to the regional Office of the MoEF, Bhubaneswar, the respective Zonal Office	Six monthly compliance reports on the status of implementation of environmental safeguards are being submitted to MoEF&CC, New Delhi, Regional Office, MoEF&CC, Bhubaneswar, Central Pollution Control Board and State Pollution Control Board. Copy of the compliance report including environmental quality data is being uploaded to the SAIL web site i.e. www.sail.co.in .



Sl. No	Condition	Compliance Status
	of CPCB and SPCB.	
(xiv)	A copy of the clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parisad/ Municipal corporation, Urban local Body and the Local NGO, if any, from whom suggestions, representations, if any, were received while processing the proposal. The clearance letter shall also be put on the website of the company by the proponent.	Copy of clearance letter was notified in public places and community centers. A copy of the environmental clearance letter has already been sent to the Panchayat. The clearance letter has been put on the Company website i.e. www.sail.co.on.
(xv)	The State Pollution Control Board should display a copy of the clearance letter at the regional Office, District Industry Centre and the Collector's Office / Tehsildar's Office for 30 days.	-
(xvi)	The environmental statement for each financial year ending 31st March in Form-V as is maintained to be submitted by the project proponent to the concerned SPCB as prescribed under the EP Rules- 1986, as amended subsequently, shall also be put on the website of the company and shall also be sent to the Regional office of the MoEF, Bhubaneswar by e-mail.	Being complied with.
(xvii)	The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter is available with the SPCB and also at web site of the MoEF at http://envfor.nic.in and a copy of the same should be forwarded to the Regional Office of the Ministry located at Bhubaneswar.	Already advertised. Also, amended Environmental Clearance vide F.No.J-11015/351/2006-IA.II(M)(pt.), dt.30.03.2016 for integrated Barsua-Taldih-Kalta Iron ore Mines (ML-130) has been advertised.



KALTA IRON MINE

DETAIL ANALYSIS OF AIR QUALITY MONITORING

Location	1st Qtr.2017-18				2nd Qtr.2017-18			
	RSPM (PM ₁₀)	PM _{2.5}	SO ₂	NO _x	RSPM (PM ₁₀)	PM _{2.5}	SO ₂	NO _x

A) Ambient Air Quality in Residential, rural & other areas.

Norm as per NAAQS	100	60	80	80	100	60	80	80
A1	68	46	9	15	56	32	9	12
A2	-	-	-	-	-	-	-	-
A7	54	36	8	11	72	44	12	14
A8	-	-	-	-	-	-	-	-

* unit in $\mu\text{g}/\text{m}^3$

Note : Ambient Air Quality Monitoring was conducted as per MoEF Notification No. GSR 826(E), dtd.16.11.2009.

B) Results of Fusitive Emission / Work Zone Quality.

	SPM	RSPM	SO ₂	NO _x	SPM	RSPM	SO ₂	NO _x
Norm as per IBM	700	350	5000	5000	700	350	5000	5000
A3	-	-	-	-	564	226	-	-
A4	-	-	-	-	-	-	-	-
A5	712	285	-	-	468	187	-	-
A6	-	-	-	-	-	-	-	-
A9	-	-	-	-	-	-	-	-

* unit in $\mu\text{g}/\text{m}^3$

Note : Fusitive emission standards as per MoEF Notification No. GSR 809(E), dtd.4.10.2010 on iron ore mining and processing. Particulate matter (PM)-1200 $\mu\text{g}/\text{m}^3$ at a distance of 25±2m. In the pre dominant downward direction from the source of generation .

NB :

BDL - Below Detectable Limit ($6\mu\text{g}/\text{m}^3$)

Locations :

A1 : Kalta Township

A2 : Kalta Basti

A3:Drilling point

A4 : Excavation & Loading the mine face

A5 : Haul Road/Service road

A6 : Mobile crushing & screening plant Area

A7 : Kalta Admn.Bldg.

A8 : Roxy Railway Siding Hutting Area No.-3 (near UNION Office)

A9:Roxy Railway Siding Wagon loading are

NA:There is no mining operation during The monitoring period.

J. Badaik
Dy. Mgr. (Min) & Mine Manager
KIM Kalta, SAIL RMD



KALTA IRON MINE

WATER QUALITY OF STREAM SAMPLES/SURFACE WATER

Sl. No.	Parameters	1st Qtr. 2017-18		2nd Qtr. 2017-18		Limit as per IS 10500
		W1	W2	W1	W2	
1	Colour (Pt-Co Scale)	62	55	62	55	5
2	Temperature (°C)	29.2	29.3	29.2	29.3	—
3	Odour	Odourless	Odourless	Odourless	Odourless	—
4	pH	6.95	7.46	6.95	7.46	6.5-8.5
5	Do(mg/l)	6.42	6.33	6.42	6.33	—
6	Conductivity(in μ S/cm)	48.7	88	48.7	88	—
7	TDS (in mg/l)	24.4	44	24.4	44	500
8	TSS (in mg/l)	9	0	9	0	—
9	TH (in CaCO_3)	29	19	29	19	300
10	Calcium(in mg/l)	4	6	4	6	75
11	Magnesium(in mg/l)	4.6	0.97	4.60	0.97	30
12	Alkalinity(in mg/l)	18	20.00	18	20.00	200
13	Chloride (in mg/l)	79	9.00	79	9.00	250
14	Sulfate (in mg/l)	BDL	BDL	BDL	BDL	200
15	Phosphate (in mg/l)	0.41	5.42	0.41	5.42	—
16	Nitrate (in mg/l)	2	2.60	2.00	2.60	45
17	Copper (in mg/l)	0.01	BDL	0.01	BDL	0.05
18	Ammo. Nitrogen (in mg/l)	BDL	BDL	BDL	BDL	—
19	Free Chlorine (in mg/l)	BDL	0.03	BDL	0.03	0.2
20	Hexa. Chromium (in mg/l)	BDL	BDL	BDL	BDL	0.05
21	Manganese (in mg/l)	0.06	0.08	0.06	0.08	0.1
22	Total Iron (in mg/l)	1.61	0.26	1.61	0.26	0.3
23	Sulfide(in μ g/l)	BDL	BDL	BDL	BDL	—
24	Flouride(in mg/l)	BDL	0.04	BDL	0.04	1.0


NB :

W1 : Water Stream Water From Hill Leading To Intake Pond

W2 : Najkura Nallah Near N.H.-215

BDL : Below the Detectable Limit

OL : Odourless


J. Badaik
Dy. Mgr. (Min) & Mine Manager
KIM Kalta, SAIL RMD



KALTA IRON MINE

WATER QUALITY OF DRINKING WATER & GROUND WATER

Sl.No	PARAMETERS	1st Qtr.2017-18		2nd Qtr.2017-18		Limit as per IS 10500
		W3	W4	W3	W4	
1	Locations >	W3	W4	W3	W4	
2	Colour (Pt-Co Scale)	25	28	12	22	5
3	Temperature (°C)	29.3	29.3	26	26.2	
4	Odour	Odourless	Odourless	Odourless	Odourless	
5	pH	6.66	7.2	7.5	7.2	6.5-8.5
6	Do(mg/l)	5.79	4.6	6.2	4.5	
7	Conductivity(in μ S/cm)	248	216	252	224	
8	TDS (in mg/l)	124	108	126	112	500
9	TSS (in mg/l)	1	5	4	6	
10	TH (in CaCO ₃)	73	86	68	88	200
11	Calcium(in mg/l)	18.8	32.2	15.2	24.8	75
12	Magnesium(in mg/l)	6.3	5.8	7.3	6.3	30
13	Alkalinity(in mg/l)	50	48	52	65	200
14	Chloride (in mg/l)	20	22	22	32	250
15	Sulfate (in mg/l)	3	8	5	10	200
16	Phosphate (in mg/l)	4.89	2.85	4.25	2.46	
17	Nitrate (in mg/l)	3.6	2.5	3.1	2.80	45
18	Copper (in mg/l)	0.03	0.02	0.02	0.02	0.05
19	Amm. Nitrogen (in mg/l)	BDL	BDL	BDL	BDL	0.5
20	Total Chlorine (in mg/l)	0.03	0.01	0.03	0.01	0.02
21	Hex. Chromium (in mg/l)	BDL	BDL	BDL	BDL	
22	Manganese (in mg/l)	0.1	0.04	0.080	0.06	0.1
23	Total Iron (in mg/l)	0.31	0.23	0.280	0.31	0.3
24	Fluoride(in mg/l)	0.04	BDL	0.010	BDL	1.0
	Sulfide (in mg/l)	BDL	0.03	0.004	0.003	0.05

NB :

W3 : Drinking Water & Ground Water-Kalta G.H. Tape Water

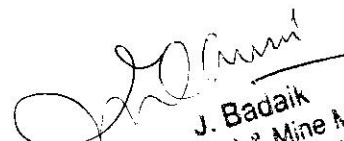
W4 : Hand Pump at Kalta Basti

BDL : Below the Detectable Limit

NO : Not Objectionable

OL : Odourless

AG : Agreeable


J. Badaik
Dy. Mgr. (Min) & Mine Manager
KIM Kalta, SAIL RMD



KALTA IRON MINE

WATER QUALITY RESULTS OF STREAM SAMPLES

Sl.No	PARAMETERS	1st Qtr.2017-18		2nd Qtr.2017-18		Limit as per IS 10500
		W6	W7	W6	W7	
	Locations >	W6	W7	W6	W7	
1	Colour (Pt-Co Scale)	45	-	22	-	5
2	Temperature ($^{\circ}$ C)	29.3	-	25.8	-	
3	Odour	Odourless	-	Odourless	-	
4	pH	7.25	-	7.5	-	6.5-8.5
5	Do(mg/l)	6.87 _g	-	6.84	-	
6	Conductivity(in μ S/cm)	82	-	95	-	
7	TDS (in mg/l)	41	-	47.5	-	500
8	TSS (in mg/l)	1	-	4	-	
9	TH (in CaCO ₃)	19	-	22	-	200
10	Calcium(in mg/l)	6 _g	-	4.8	-	75
11	Magnesium(in mg/l)	0.97	-	2.4	-	30
12	Alkalinity(in mg/l)	20	-	18	-	200
13	Chloride (in mg/l)	9	-	8	-	250
14	Sulfate (in mg/l)	BDL	-	BDL	-	200
15	Phosphate (in mg/l)	5.42	-	5.12	-	
16	Nitrate (in mg/l)	2.6	-	2.1	-	45
17	Copper (in mg/l)	BDL	-	BDL	-	0.05
18	Amm. Nitrogen (in mg/l)	BDL	-	BDL	-	0.5
19	Total Chlorine (in mg/l)	0.03	-	0.02	-	0.02
20	Hex. Chromium (in mg/l)	BDL	-	BDL	-	
21	Manganese (in mg/l)	0.08	-	0.06	-	0.1
22	Total Iron (in mg/l)	0.26	-	0.25	-	0.3
23	Sulfide(in μ g/l)	BDL	-	BDL	-	0.05
24	Fluoride(in mg/l)	0.04	-	0.04	-	1.0

NB :

W6 : Drinking Water & Ground Water-Kalta G.H. Tape Water

W7 : Hand Pump at Kalta Basti

BDL : Below the Detectable Limit

NO : Not Objectionable

OL : Odourless

AG : Agreeable

Dy. Mgr. (Min) & mine manager
KIM Kalta, SAIL RMD



KALTA IRON MINE

WATER QUALITY OF DRINKING WATER & GROUND WATER

Sl.No	PARAMETERS	1st Qtr.2017-18		2nd Qtr.2017-18		Limit as per IS 10500
		W5	W8	W5	W8	
	Locations >	W5	W8	W5	W8	
1	Colour (Pt-Co Scale)	5	21	6	18	5
2	Temperature (°C)	29.2	29.3	26.2	26.5	
3	Odour	Odourless	Odourless	Odourless	Odourless	
4	pH	6.04	6.25	6.84	6.55	6.5-8.5
5	Conductivity(in µS/cm)	127.6	214	132	312	
6	TDS (in mg/l)	63.8	107	66	156	500
7	TSS (in mg/l)	2	4	4	8	
8	TH (in CaCO ₃)	37	86	46	88	200
9	Calcium(in mg/l)	5.2	22.4	12.8	27.6	75
10	Magnesium(in mg/l)	5.8	7.3	3.9	4.6	30
11	Alkalinity(in mg/l)	20	34	22	46	200
12	Chloride (in mg/l)	9	12	10	16	250
13	Sulfate (in mg/l)	BDL	BDL	BDL	BDL	200
14	Phosphate (in mg/l)	5.01	1.23	3.5	2.45	
15	Nitrate (in mg/l)	5.1	3.6	4.8	3.5	45
16	Copper (in mg/l)	0.02	0.03	0.02	0.03	0.05
17	Amm. Nitrogen (in mg/l)	BDL	BDL	BDL	BDL	0.5
18	Total Chlorine (in mg/l)	0.01	0.02	0.02	0.02	0.02
19	Hex. Chromium (in mg/l)	BDL	BDL	BDL	BDL	
20	Manganese (in mg/l)	0.04	0.03	0.05	0.03	0.1
21	Total Iron (in mg/l)	0.03	0.06	0.08	0.05	0.3
22	Fluoride(in mg/l)	0.02	0.03	0.02	0.02	1.0
23	Sulfide(in µg/l)	0.02	0.03	0.012	0.013	0.05

NB :

W5 : Drinking Water & Ground Water-Kalta G.H. Tape Water

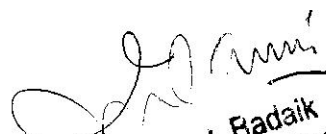
W8 : Hand Pump at Kalta Basti

BDL : Below the Detectable Limit

NO : Not Objectionable

OL : Odourless

AG : Agreeable


J. Badaik
 Dy. Mgr. (Min) & Mine Manager
 KIM Kalta, SAIL RMD



KALTA IRON MINE

DETAIL MONITORING OF NOISE QUALITY

i) Ambient Noise Quality	SI.No.	LOCATION	1st Qtr. 2017-18		2nd Qtr. 2017-18		Monitoring Condition
			Day Time	Night Time	Day Time	Night Time	
	1	Kalta Mine General Office	65.8	—	66.5	—	Outside of the General Office
	2	Guest House	58.2	—	58.6	—	L.Vehicle movement was observed
	3	Kalta Basti	62.4	—	62.5	—	L.Vehicle movement was observed
	4	Kalta Hospital	46.6	—	46.4	—	L.Vehicle movement was observed
	5	Roxy railway siding hutting area no.3(near U. Office)	—	—	—	—	—
	6	Roxy railway siding general office.	—	—	—	—	—

ii) Work Zone Noise Quality

SI.No.	LOCATION	1st Qtr. 2017-18		2nd Qtr. 2017-18		Monitoring Condition
		Leq. dB (A)	Lmax, dB (A)	Leq. dB (A)	Lmax, dB (A)	
1	Site Office	78.6	81.6	78.6	81.6	Vehicular movement was observed
2	Mobile Screening Plant	—	—	—	—	15mtr distance from the mobile screening plant normal working condition.
3	Haul Road	82.5	92.8	82.5	92.8	15mtrs distance from the edge of haul road, while transportation of ore.
4	Drilling	—	—	—	—	Drilling machine was not operation
5	Excavation and Loading Point	—	—	—	—	—
6	Roxy railway Siding Wagon loading area.	88.2	96.2	88.2	96.2	Normal working condition, 15 mtrs distance from the edge of unloading of Iron ore.
7	During unloading of ore by tipper trucks into Roxy R.S.	—	—	—	—	Vehicular movement was observed

NB :

* - Day time

** - Night time

***NA-There was no mining operation during the monitorin period.

****NA-Transportation and /or loading activity was not in operation during monitoring period.

[Signature]
J. E. E. E.
J. E. E. E. & Mine Manager
Dr. Mgr. (Min) & Mine RMD
KIM Kalta, SAIL RMD



BARSUA IRON MINE
DETAIL ANALYSIS OF AIR QUALITY MONITORING

Annexure- I

Location	April 2017				May 2017				June 2017				July 2017				August 2017				September 2017			
	RSPM (PM ₁₀)	PM _{2.5}	SO ₂	NO _x	RSPM (PM ₁₀)	PM _{2.5}	SO ₂	NO _x	RSPM (PM ₁₀)	PM _{2.5}	SO ₂	NO _x	RSPM (PM ₁₀)	PM _{2.5}	SO ₂	NO _x	RSPM (PM ₁₀)	PM _{2.5}	SO ₂	NO _x	RSPM (PM ₁₀)	PM _{2.5}	SO ₂	NO _x

A) Ambient Air Quality in Residential, rural & other areas.

Norm as per NAAQS	100	60	80	80	100	60	80	80	100	60	80	80	100	60	80	80	100	60	80	80	100	60	80	80
A1	58	24	09	12	58	57	02	02	55	23	5.1	15	47	21	4.8	14	55	22	10	15	62	22	10	14
A5	52	21	08	11	94	34	03	07	61	27	5.6	17	52	24	4.6	17	48	16	08	10	42	14	08	10
A6	60	28	12	15	-	86	-	-	58	22	7.2	16	48	25	5.2	16	68	32	12	16	65	13	12	16
A2	48	19	10	12	-	-	-	-	52	24	7	16.5	35	26	4.5	15	45	17	08	11	52	18	08	11

* unit in $\mu\text{g}/\text{m}^3$

Note : Ambient Air Quality Monitoring was conducted as per MoEF Notification No. GSR 826(E), dtd.16.11.2009.

B) Results of Fugitive Emission / Work Zone Quality.

Norm as per IBM	700	350	5000	6000	700	350	5000	6000	700	350	5000	6000	700	350	5000	6000	700	350	5000	6000	700	350	5000	6000
A9	184	58	10	15	410	115	05	01	202	66	11	17	187	61	09	12	125	48	15	19	145	62	15	19
A3	-	-	-	-	232	31	02	03	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
A4	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
A7	264	77	18	20	366	123	15	26	254	74	06	15	188	68	07	11	210	82	22	28	312	95	25	35
A8	228	72	14	21	340	126	05	02	212	71	07	11	192	74	08	15	212	78	15	23	298	89	15	24
A10	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
A11	198	66	22	28	288	171	03	01	192	60	08	14	154	56	BDL	12	180	68	25	32	216	72	25	31

* unit in $\mu\text{g}/\text{m}^3$

Note : Fugitive emission standards as per MoEF Notification No. GSR 809(E), dtd.4.10.2010 on iron ore mining and processing. Particulate matter (PM)-1200 $\mu\text{g}/\text{m}^3$ at a distance of 25±2m. In the pre dominant downward direction from the source of generation.

NB :

BDL - Below Detectable Limit ($6\mu\text{g}/\text{m}^3$)

Locations :

A1 : Guest House, Tensa township

A5 : Barua valley, Township

A6 : Administrative Building, BIM

A2 : Tantara Village

A10 : Crusher Hopper

A3 : Screening Plant

A4 : Stock pile & wagon loading area

A7 : Excavation & loading at Mine face.

A8 : Haul Road/Service Road

A9 : Drilling Point

A11 : Waste Dump area

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BARSUA IRON MINE

WATER QUALITY OF STREAM SAMPLES/SURFACE WATER

Sl.No.	Parameters	April 2017			May 2017			June 2017			July 2017			August 2017			September 2017		
		W1	W2	W3	W1	W2	W3	W1	W2	W3	W1	W2	W3	W1	W2	W3	W1	W2	W3
1	Colour (Pt-Co Scale)	06	05	07	17	19	20	08	11	10	16	22	19	07	06	08	05	06	09
2	Temperature (°C)	23.8	23.6	23.4	29	28	27	23.2	23.6	22.9	23.8	24.2	23.6	22.1	21.9	22.3	22.5	22.9	23.3
3	Odour	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL	OL
4	pH	7.5	7.4	7.6	7.2	7.28	7.02	7.0	7.2	7.5	7.2	7.6	7.7	7.5	7.5	7.2	7.5	7.5	7.2
5	Conductivity (in $\mu\text{S}/\text{cm}$)	44	48	78	99	93.4	124	110	88	90	120	188	150	40	40	80	42	45	78
6	TDS (in mg/l)	22	24	39	49.5	46.7	62	55	44	45	60	94	75	20	20	40	21	22.5	39
7	TSS (in mg/l)	04	06	10	8	6	21	04	03	06	05	07	06	09	05	11	08	09	10
8	TH (in CaCO_3)	35	48	57	61	48	49	35	57	48	31	74	58	18	21	30	24	25	34
9	Calcium (in mg/l)	9.0	11	13	14.4	9.2	12	09	13	11	08	23	18	4.0	5.0	6.4	5.6	6	8.8
10	Magnesium (in mg/l)	3.0	5.0	6.0	6.05	6.05	4.5	03	06	05	2.7	04	3.2	2.0	2.1	3.9	2.4	2.4	2.9
11	Alkalinity (in mg/l)	06	12	18	26	24	33	07	12	09	09	11	08	07	11	15	16	15	26
12	Chloride (in mg/l)	11	14	19	-	-	-	10	13	17	11	13	15	10	10	12	12	14	16
13	Sulfate (in mg/l)	04	08	16	1	1	1	04	11	08	06	10	07	03	03	10	05	05	11
14	Phosphate (in mg/l)	0.04	0.05	0.06	0.96	0.15	0.78	0.06	0.05	0.04	0.07	0.08	0.06	1.31	0.23	0.34	1.22	0.23	0.32
15	Nitrate (in mg/l)	1.8	2.1	1.9	-	-	-	1.6	2.0	1.8	1.8	2.2	2.0	1.0	1.13	1.16	1.0	1.12	1.15
16	Copper (in mg/l)	0.02	0.01	0.03	0.08	0.12	0.04	0.04	BDL	BDL	0.03	0.02	BDL	0.05	0.03	0.03	0.04	0.03	0.03
17	Ammonia Nitrogen (in mg/l)	BDL	0.02	0.03	BDL	BDL	0.4	0.02	BDL	0.03	0.02	0.004	0.03	0.02	0.02	0.03	0.02	0.02	0.03
18	Free Chlorine (in mg/l)	0.01	BDL	0.01	0.02	0.03	0.02	0.02	BDL	BDL	0.02	0.02	BDL	BDL	BDL	0.01	BDL	BDL	BDL
20	Hexa. Chromium (in mg/l)	BDL	BDL	BDL	0.011	0.013	0.011	BDL	BDL	BDL	BDL	BDL	BDL	0.008	0.011	0.009	0.008	0.011	0.009
21	Manganese (in mg/l)	0.02	0.03	0.02	0.1	0.15	0.2	BDL	BDL	0.01	BDL	0.01	0.01	BDL	0.01	0.05	0.02	0.03	0.05
22	Total Iron (in mg/l)	0.08	0.07	0.21	0.06	0.03	0.27	0.018	0.020	0.02	0.021	0.025	0.022	0.06	0.06	0.27	0.10	0.11	0.22
23	Sulfide (in $\mu\text{g}/\text{l}$)	BDL	0.001	BDL	BDL	BDL	0.03	BDL	BDL	BDL	BDL	BDL	BDL	BDL	0.003	0.002	BDL	0.002	0.002
24	Fluoride (in mg/l)	0.02	BDL	0.01	0.04	0.14	0.15	0.01	0.02	BDL	0.01	0.02	0.01	BDL	BDL	0.01	BDL	BDL	0.01

NB :

W1 : Upstream of Kuradih River

W2 : Downstream of Kuradih River

W3 : Samaj Nallah

BDL : Below the Detectable Limit

OL : Odourless