

स्टील ऑथोरिटी ऑफ इंडिया लिमिटेड  
(भारत सरकार का प्रतिष्ठान)  
राँ मटेरियल्स डिभिजन  
मनोहरपुर ओर माइंस  
पोस्ट - चिरियां, प० सिंहभुम, झारखण्ड- ८३३१०६  
दुरभाष-९३०८१२८७७६,



**STEEL AUTHORITY OF INDIA LIMITED**

(A Government of India Enterprise)

RAW MATERIALS DIVISION

MANOHARPUR ORE MINES

P.O. – CHIRIA, W. Singhbhum, Jharkhand-833106

P Ph. No.9308128776.

Ref. No.MOM/PC/ 6/132

Date: 24-04-2021.

To,  
The Member Secretary  
Jharkhand state Pollution Control Board  
Head office, HEC Complex  
T.A. Building , Dhurua  
Ranchi-834004.

रजिस्ट्री  
REGISTERED

**Sub: Environmental Statement for the year 2020-21.**

Dear Sir,

Please find the enclosed herewith Environmental Statement for the year 2020-21,  
in respect of Manoharpur Ore Mines, Chiria. For needful please.

Thanking you,

Yours faithfully,

( S Srinivasa Rao )  
AGM (Mining)

Copy to: The Regional officer, JSPCB, Jamshedpur.

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(Regd. Office: Ispat Bhawan, Lodi Road, P.O. Box-3049, New Delhi-110003, Ph. No.-011-24387481(14Lines)

पंजीकृत कार्यालय- ईस्पात भवन, लोदी रोड, पो० ब० न०-३०४९, नई दिल्ली, ११०००३, दुरभाष-०११२४३८७४८९(१४लाइन),

Fax No.011-24367015, Gram-STEELINDIA, E-mail: [sailco@vsnl.com](mailto:sailco@vsnl.com))

फैक्स-०११२४३६७०१५, ग्राम-स्टीलइंडीया, ई-मेल: [sailco@vsnl.com](mailto:sailco@vsnl.com))





**ENVIRONMENTAL STATEMENT YEAR: 2020-21**  
**Manoharpur Ore Mines**



**Steel Authority of India Limited**  
**Raw Materials Division**  
**Manoharpur Ore Mine**  
**West Singhbhum (Dist.)**  
**Jharkhand – 833 106**

**April, 2021**



**Environment Statement for the financial year ending 31<sup>st</sup> March 2021.**

**PART A**

1. Name and address of the owner/occupier of the industry operation or process. : Manoharpur Ore Mine  
P.O- Chiria,  
Dist. : Singhbhum (West)  
Pin- 833106, Jharkhand
- Agent** : Shri MKTP Dutta,  
General Manager (Mines)
- Nominated Owner** : Sri H N Rai Director (Technical, Projects & Raw Materials)
2. Industry Category - Primary, Iron Ore Mining
3. Production capacity - 0.75 Million tones / Annum
4. Year of establishment - 1911
5. Date of the last environment Statement submitted - 19-05-2020.

**PART B**

**Water and Raw Materials Consumption**

**I. Water Consumption KL/day:**

Industrial

- (a) Cooling of Engine - 5 KL/day  
(b) Water Spraying on haul road & Crusher for dust suppression - 85 KL/day  
(c) Miscellaneous - 20 KL/day

Domestic

- 1350 KL/day

Name of product

Process Water Consumption per unit of Product output.

During the previous financial year .

During the current financial year.

Iron Ore

0.045 KL/Te

0.059 KL/Te

**Details of Water consumption for the year 2020-21.**

Permission obtained from Water Resource Department, Govt. Of Jharkhand and agreement has been made with Water Ways Division, Chaibasa on 03.08.2017, for drawl of water from Hamsadagara Nalla to the tune of 0.62 MCM per annum for Manoharpur Ore Mines, Chiria.

As per the agreement, water charges are being paid to Executive Engineer Water Ways Division Chaibasa on monthly basis.

**Industrial:** There is no processing unit , But Water is being used in diesel engine for cooling purpose & Water Spraying on haul road & Crusher for dust suppression. Water for mines and miscellaneous uses is varying from 97-111 KL.



## Township, Drinking & Domestic

About 3951 persons have been provided water supply facility in the township. water consumption for drinking and domestic purpose in the township is 1350 KL/Day.

### 2. Raw materials consumption

Name of Raw Material	Name of the product	Consumption of Raw material per unit(Te)	
		During the previous financial year 2019-20	During the current financial year 20-20-21
Diesel lt/Te	Iron ore	0.095	0.084
Lubricants Lt/Te	Iron ore	0.00073	0.0011
Explosives in Kg/Te	Iron ore	0.104	0.100

### PART C

#### Pollution discharged to Environment/Unit of output

(Parameters as specified in the consent issued )

Environmental Lab has been set up at Monoharpur Ore Mines with following equipment

- a) Respirable Dust Sampler, Model-APM460(BL),
- b) Fine Particulate Sampler PM 550 Model
- c) Gaseous Sampling Attachment APM 411(TE) Model
- d) Sound Level meter Model SLM-100
- e) Multi parameter Water Analysis Kit (pH, Conductivity, TDS & DO)

Air , Water and Noise quality monitoring is being carried out regularly.

In addition to this, environmental quality monitoring is also being carried out by JSPCB on Half yearly basis.

- a) **Water quality monitoring:** Water quality monitoring was done at different locations of Hamsadagara Nalla as well as spring water. Analysis report is enclosed as **Annexure-A**
- b) **Air quality monitoring:** Ambient air quality monitoring was done during the year 2019-20 at different locations is enclosed as **Annexure-B**.
- c) **Noise Monitoring:** Noise monitoring was done at Different locations and analysis report is enclosed as **Annexure-C**.

### PART D

#### HAZARDOUS WASTE

( As specified under Hazardous Wastes / Management and Handling Rules, 1989 )

Hazardous Waste

Total qty. in Kg.

	-----	
	During the previous year 2019-20	During the current year 2020-21
(a) From process	30 Kg (Burnt or used oil)	347 Kg (Burnt or used oil)
(b) Cotton Waste	----	---



**PART E  
SOLID WASTES**

	Total qty. in Kg.	
	During the Previous year (2019-20)	During the current year (2020-21)
(a) From process (overburden)	11896.00Te	77994.09Te
(b) From pollution control Facilities	NIL	NIL
(c) Quantity recycled : Reutilized Within the Unit	Nil	Nil
(d) Solid	Nil	Nil
(c) Disposed	11896.00Te	77994.09Te

**PART F**

Please specify the characterizations (in terms of composition and quantum) of hazardous as well as solid waste and indicate disposal practice for both these categories of waste.

Used oil and Cotton waste are the hazardous waste generated at Manoharpur Ore Mines. The quantity of used oil and cotton waste is very negligible. However used oil stored temporarily stored in sealed drums for auction to registered recycler. The main solid waste generated from mining operations is OB & Waste which is dumped in the yard demarcated in the approved mining plan and leveled properly.

**PART G**

Impact of the pollution abatement measures taken on conservations of all resources and on the cost of production.

1. Regular water spraying on haul roads has reduced generation of air borne dust from mining haul roads.
2. Afforestation at mines and town ship area.
3. Ear plugs and dust masks are provided to the employees who are engaged in the area where there is possibility of such pollution.

**PART H**

Additional measures /investment proposal for Environmental protection including abatement of pollution, prevention of pollution.

650 saplings are planted at mines & township area in 2020-21.

**PART I**

Expenditure on environmental control measures and studies during 2020-21 is given below

- |  |                 |
|--|-----------------|
| 1. Cost of water spraying for dust<br>Suppression  | : Rs.33.69 lacs |
| 2. Cost of afforestation of trees  | : Rs 1.02 lacs  |
| 3. Cost of Water CAAQMS  | : Rs. 8.50 lacs |
| 4. Monitoring Air and water, Noise & awareness<br>creation World Environment week,<br>week, Swachata Pakwada EIA/EMP | : Rs 10.46 lacs |
| Total  | : Rs.53.67 lacs |
| Iron ore dispatch  | : 553841.03 Te  |
| <b>Cost per tonne on environment Expenses=</b>   | <b>Rs.9.69</b>  |







# USR ENVIRO

(OHSAS 18001 & ISO 9001 Certified Laboratory. Recognized by Jharkhand State Pollution Control Board)

G1/4, Gautam Navlakha Apartment, Near Road. No. 7, Kagal Nagar Market

Petrol Pump Road, Sonari, Jamshedpur - 831011

Mob. No. 9109377735, 8092120176 / E-mail: usrenviro.2019@gmail.com

<b>Report of Surface Water</b>		<b>JSPCB Online Application No.</b>		<b>Date of Issue</b>	
<b>Report Code</b>	<b>SW- 18268150-04</b>	<b>18268150</b>		<b>01/04/2021</b>	
<b>Name of Industry Issued To</b>		<b>SAMPLE INFO &amp; ANALYSIS DATA</b>			
<b>M/s. MANOHARPUR GIRE MINES</b>		<b>Sample No.</b>	<b>USR/2021/MAN/10</b>		
<b>M. CHHIA (DHORE) P.O. CHHIA-KHILG</b>		<b>Sample Date &amp; Time</b>	<b>28<sup>th</sup> Mar, 2021/9:41:52PM</b>		
<b>Dist. WEST SINGHBHUM, JHARKHAND</b>		<b>Sample Description</b>	<b>: Surface Water</b>		
		<b>Sample Drawn By</b>	<b>: USR Enviro</b>		
		<b>Remark</b>	<b>:</b>		
<b>Sample Collected by: S. K. Singh &amp; Team</b>		<b>Location</b>		<b>: Hamsada Nala</b>	
<b>Type of Sample : Upstream</b>		<b>Sample Condition</b>		<b>: Sealed &amp; Preserved</b>	
<b>Sample Quantity : Two Liter/ Plastic Bottles</b>		<b>Weather Condition</b>		<b>: Clear Day</b>	
<b>Sr. No.</b>	<b>Parameter</b>	<b>Test Method</b>	<b>Result</b>	<b>Desk. Limit</b>	<b>Perms. Limit</b>
1.	Temp A/W in °C	Thermometer/Hydro-meter	24.6	—	—
2.	pH value at 25° C	IS 9025 (Part 11-1984 Rfms: 2012)	7.3	6.5-8.5	No Relaxation
3.	Sulphate as SO <sub>4</sub> in mg/l	IS 3025 (Part 24-1986 Rfms: 2009)	17.2	200	400
4.	Chloride as Cl	IS 3025 (Part 32-1988 Rfms: 2009)	83.1	250	1000
5.	Potassium mg/l	IS 3025 (Part 43)	3.78	—	—
6.	Total Dissolved Solids (as TDS) mg/l	IS 3025 (Part 16-1984 Rfms: 2012)	288	500	2000
7.	Total Suspended Solid (as TSS) mg/l	APHA 22nd Edn-2012, 2540D	69.6	—	—
8.	Iron (as Fe) mg/l	IS 3025 (Part 53-1988 Rfms: 2009)	0.08	0.3	No Relaxation
9.	Oil & Grease mg/l	IS 3025 (Part 39)	2.2	—	—
10.	Fluoride (as F) mg/l	IS 3025 (Part 60-2008 Rfms: 2013)	0.27	1.0	1.5
*BDL Limit: 0.03mg/l					
<b>Notes</b> 1. The results given above are valid to the tested sample, as received & mentioned parameters. The customer asked for the above tests only. 2. This test report will not be generated again, either wholly or in part, without prior written permission of the laboratory. 3. This test report will not be used for any public/legal purpose. 4. The test samples will be disposed off after two weeks from the date of issue of test report, unless until specified by the customer.					
 <b>CHECKED BY</b> <b>USR Enviro Analyst</b>		 <b>Rutash S. Ch. / Pratik Singh</b> <b>Laboratory Incharge</b> <b>Laboratory Incharge</b> <b>USR ENVIRO</b>			

Environmental Monitoring: Air, Water, Noise, Ineffluent waste-water, VOC, Soil, Stack, Work, Area Monitoring, ETP Sludge, Cooling Tower Sludge, Quality Testing of Raw Materials and Finished Products like Coal, Iron, Alumina, Silica, Quartz, Water, Oil, Food Products, Fertilizer & Chemicals, Preparation of Reports like Social Impact Assessment, Hazard Analysis and Risk Assessment and Project Report, Mining Plan, Data collection for EIA/Impact EIA Design, Installation and operation/maintenance, of Air Pollution Control Equipment, Ventilators, Systems, Noise Barrier/Acoustic Enclosures, ETP/STP, Softening Plant.





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G1/4, Gautam Navlakha Apartment, Near Road. No. 7, Kagal Nagar Market

Petrol Pump Road, Sonari, Jamshedpur - 831011

Mob. No. 9109377735, 8092120176 / E-mail: usrenviro.2019@gmail.com

<b>Report of Ambient Air Quality Analysis</b>			<b>JSPCB Online Application No.</b>		<b>Date of Issue</b>						
<b>Report Code</b>			<b>10268150</b>		<b>01/04/2021</b>						
<b>Name of Industry Issued To</b>			<b>SAMPLING &amp; ANALYSIS DATA</b>								
<b>MA. MANOHARPUR ORE MINES</b>			<b>Sample No.</b>		<b>: USR/2021/MAR/16</b>						
<b>AL. CHHRA (DHORI) PO:CHHRA-888105</b>			<b>Sample Date</b>		<b>: 25<sup>th</sup> - 26<sup>th</sup> Mar, 2021</b>						
<b>Dist. WEST SINDDHULIA, JHARKHAND</b>			<b>Sample Description</b>		<b>: Ambient Air</b>						
			<b>Sample Drawn By</b>		<b>: USR Enviro</b>						
			<b>Remark</b>		<b>: _____</b>						
			<b>Duration of Analysis</b>		<b>: 24 H</b>						
<b>Sample Collected By: Arvindh Krishna &amp; Team</b>			<table border="1"> <tr> <td><b>AAQ Site A</b></td> <td><b>Near Store office Dandi Mines</b></td> </tr> <tr> <td><b>AAQ Site B</b></td> <td><b>Railway Siding Manoharpur</b></td> </tr> <tr> <td><b>AAQ Site C</b></td> <td><b>Chhria Hospital</b></td> </tr> </table>			<b>AAQ Site A</b>	<b>Near Store office Dandi Mines</b>	<b>AAQ Site B</b>	<b>Railway Siding Manoharpur</b>	<b>AAQ Site C</b>	<b>Chhria Hospital</b>
<b>AAQ Site A</b>	<b>Near Store office Dandi Mines</b>										
<b>AAQ Site B</b>	<b>Railway Siding Manoharpur</b>										
<b>AAQ Site C</b>	<b>Chhria Hospital</b>										
<b>Sampling Instrument Used: Respirable Dust Sampler (PM<sub>10</sub>) Fine Particulate Sampler (PM<sub>2.5</sub>) With Omeoson Attachment</b>											
<b>Type of Sample</b>		<b>: Suspended Dust &amp; Gases</b>		<b>Sample Condition : Sealed &amp; Preserved</b>							
<b>Source of Sample</b>		<b>: Iron Ore Mines</b>		<b>Weather Condition : Clear Day</b>							
<b>Parameter</b>	<b>Unit</b>	<b>*Limit</b>	<b>Test Results</b>			<b>Test Protocol</b>					
			<b>AAQ Site A</b>	<b>AAQ Site B</b>	<b>AAQ Site C</b>						
<b>SO<sub>2</sub></b>	<b>µg/m<sup>3</sup></b>	<b>80</b>	<b>18.75</b>	<b>15.50</b>	<b>19.75</b>	<b>IS: 5182 (Part -2)</b>					
<b>NO<sub>x</sub></b>	<b>µg/m<sup>3</sup></b>	<b>80</b>	<b>30.56</b>	<b>28.35</b>	<b>24.55</b>	<b>IS: 5182 (Part -6)</b>					
<b>PM<sub>10</sub></b>	<b>µg/m<sup>3</sup></b>	<b>100</b>	<b>84.25</b>	<b>78.90</b>	<b>82.15</b>	<b>IS: 5182 (Part -28)</b>					
<b>PM<sub>2.5</sub></b>	<b>µg/m<sup>3</sup></b>	<b>60</b>	<b>38.71</b>	<b>39.46</b>	<b>42.31</b>	<b>CPCB Volume-1/ Gravimetric</b>					
<b>*****End Report*****</b>											
<b>Notes</b>											
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3. This test report will not be used for any publicity/legal purpose.											
4. The test samples will be disposed off after two weeks from the date of issue of test report, unless until specified by the customer.											
<b>CHECKED BY</b>			<b>Roshan S. Ch. / Pankaj Singh</b>								
<b>USR Enviro Analyst</b>			<b>Laboratory Incharge</b>								
			<b>Laboratory Incharge</b>								
			<b>USR ENVIRO</b>								

Environmental Monitoring: Air, Water, Noise, Inertion waste-will, VOC, Soil, Stack, Work, Area Monitoring, STP Sludge, Cooling Tower Sludge. Quality Testing of Raw Materials and Finished Products like Coal, Iron, Stainless, Silica, Quartz, Water, Oil, Fossil Products, Fertilizer & Chemicals. Preparation of Reports like Social Impact, Assessment, Hazard Analysis and Risk Assessment and Project Report, Mining Plan, Data collection for EIA/Impact EIA Design, Installation and operation/maintenance, of Air Pollution Control Equipment, Ventilation, Systems, Noise Barrier/Assessment Enclosure, STP/WWTP, Refining Plant.





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Petrol Pump Road, Sonari, Jamshedpur - 831011

Mob. No. 9109377735, 8092120176 / E-mail: usrenviro.2019@gmail.com

<b>Report of Ambient Noise</b>		<b>JSPCB Online Application No.</b>		<b>Date of Issue</b>	
<b>Report Code</b>		<b>AN-10248150-01</b>		<b>10248150</b>	
<b>Name of Industry Issued To</b>		<b>SAMPLELING &amp; ANALYSIS DATA</b>		<b>01/04/2021</b>	
<b>M/L. MANOHARPUR ORE MINES</b>		<b>Sample No.</b>		<b>: USR/2021/MAH/15</b>	
<b>At: CHINA (DHOBI) PO:CHINA-833106</b>		<b>Sample Date</b>		<b>: 25<sup>th</sup> Mar, 2021</b>	
<b>Dist. WEST SINGHBHUM, JHARKHAND</b>		<b>Sample Description</b>		<b>: Ambient Noise</b>	
		<b>Sample Drawn By</b>		<b>: USR Enviro</b>	
		<b>Remark</b>		<b>: _____</b>	
		<b>Period of Analysis</b>		<b>: Day &amp; Night</b>	
		<b>Protocol Used for Monitoring &amp; Testing: IS: 4752/IS: 11481</b>			
		<b>Industry Situated At</b>		<b>: Mines Area</b>	
		<b>Source of Sample</b>		<b>: Iron Ore Mines</b>	
		<b>Sample Collected By</b>		<b>: Animesh Krishna &amp; Team</b>	
<b>METEOROLOGICAL INFORMATION</b>					
1.	<b>Average Temperature (°C)</b>		<b>32.5</b>		
2.	<b>Average Relative Humidity (%)</b>		<b>58.0</b>		
3.	<b>Barometric Pressure (mm of Hg)</b>		<b>750</b>		
4.	<b>Weather Condition</b>		<b>Clear Day</b>		
<b>AMBIENT NOISE QUALITY REPORT</b>					
		<b>Monitoring Date:</b>			
<b>Sl. No.</b>	<b>Location</b>	<b>Leq dB(A) Day</b>	<b>Leq dB(A) Night</b>		
1.	Near General Office	48.2	35.2		
2.	Railway Siding	57.4	41.2		
3.	Near Crushing Area	73.7	52.4		
4.	Middle of Dhobi Mines	71.6	61.7		
5.	China Hospital	49.2	32.1		
6.	Ankush Chowk	42.8	29.1		
<b>*EPA-1985, FCLM/2/2010, Factories act (Chapter 164, Section 162(D)) Pertains (Noise) Regulation.</b>					
<b>***** End Report *****</b>					
<b>NOISE LIMIT AS PER CPCB</b>					
<b>Category of Area/Zone</b>	<b>Leq dB(A) Day Time</b>	<b>Leq dB(A) Night Time</b>			
Industrial	75	70			
Commercial	65	55			
Residential	55	45			
Silence	50	40			
<b>Notes:</b>					
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3. This test report will not be used for any publicity/legal purpose.					
<b>CHECKED BY</b>		<b>Rotash S. Ch. / Pratik Singh</b>			
<b>USR Enviro Analyst</b>		<b>Laboratory Incharge</b>			
		<b>Laboratory Incharge</b>			
		<b>USR ENVIRO</b>			

Environmental Monitoring: Air, Water, Noise, Hazardous waste-oil, VOC, Soil, Stack, Work Area Monitoring, ETP Sludge, Cooling Tower Sludge, Quality Testing of Raw Materials and Finished Products like Coal, Iron, Bauxite, Silica, Quartz, Water, Oil, Food Products, Fertilizer & Chemicals. Preparation of Reports like Social Impact, Assessment, Hazard Analysis and Risk Assessment and Project Report, Mining Plan, Data collection for EIA/Rapid EIA Design, Installation and operation/Maintenance, of Air Pollution Control Equipment, Ventilation, System, Noise Barrier/Acoustics Enclosure, ETP/STP, Softening Plant.