



# Steel Authority of India Limited Rourkela Steel Plant

Rourkela – 769011 Fax: 0661-2510183

Ref. No. : 691/EE/59/17,8 - 80 Date : 01/05/2021.

Dear Sir,

Sub: Implementation Status of Env. Clearance Conditions issued to RSP.

Ref.: 1) EC vide ref. no. F No. J-11011/66/2014-IA II(I), dated 15/12/2016.

- EC vide ref. no. F No. J-11011/757/2007-IA II(I), dated 29/01/2008, extension order dated 05/07/2013 & amendment order dated 26/03/2014.
- 3) EC vide ref. no. F No. J-11011/40/88 IA.I, dated 24/04/1992.

Thank you very much for granting the following Environment Clearances for enhancing plant production capacity to 4.5 MTPA Hot Metal & 4.2 MTPA Crude Steel, through Modernization & Expansion of Rourkela Steel Plant within the premises of Rourkela Steel Plant of M/s Steel Authority of India Limited (SAIL) at village Rourkela, Tehsil Rourkela, District Sundergarh, Odisha.

- 1) EC vide ref. no. F No. J-11011/66/2014-IA II(I), dated 15/12/2016 for Modernization of Rourkela Steel Plant by adding 3 MTPA Hot Strip Mill, Expansion of SPP and 3 MTPA Beneficiation Plant & 2 MTPA Pelletisation Plant inside RSP.
- 2) EC vide ref. no. F No. J-11011/757/2007-IA II(I), dated 29/01/2008, extension order dated 05/07/2013 & amendment order dated 26/03/2014 for expansion of RSP to 4.5 MTPA Hot Metal, 4.2 MTPA Crude Steel.
- 3) EC vide ref.no. F No. J-11011/40/88 IA.I, dated 24/04/1992 for Modernisation and Expansion of Rourkela Steel Plant to 2 MTPA Hot Metal & 1.9 MTPA Crude Steel.

The implementation status of the time bound action plans for compliance to the special and general conditions mentioned in the above Environment Clearance orders is prepared for the period October, 2020 – March, 2021 and the same is enclosed herewith as Annexure-1, 2 & 3 for your kind perusal. The softcopies are mailed and also uploaded to the web sites of MoEFCC & SAIL.

Thanking you sir, With warm regards,

Yours faithfully, For Rourkela Steel Plant,

2.

(P C Dash) General Manager I/c Environmental Engg, Department

Note: Soft copy mailed to <a href="maileo">roez.bsr-mef@nic.in</a>

To,

The Dy. Director General of Forests, Integrated Regional Office, Ministry of Environment & Forests, A/3, Chandrasekharpur, Bhubaneswar. – 751023.

Regd. Office: Ispat Bhawan, Lodi Road, New Delhi – 110 003





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Thank you very much for granting the following Environment Clearance for Modernization & Expansion of Rourkela Steel Plant to the capacity of 4.5 MTPA Hot Metal & 4.2 MTPA Crude Steel, within the premises of Rourkela Steel Plant of M/s Steel Authority of India Limited (SAIL) at village Rourkela, Tehsil Rourkela, District Sundergarh, Odisha.

EC vide ref.no. F No. J-11011/66/2014-IA II(I), dated 15/12/2016 for Modernization of Rourkela Steel Plant by adding 3 MTPA Hot Strip Mill, Expansion of SPP and 3 MTPA Beneficiation Plant & 2 MTPA Pelletisation Plant inside RSP.

The implementation status of the time bound action plan for compliance to the special and general conditions mentioned in the above Environment Clearance order is prepared for the period October, 2020 — March, 2021 and the same is enclosed herewith as Annexure-1. The softcopy is mailed and also uploaded to the web sites of MoEFCC & SAIL.

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4

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### **Steel Authority of India Limited**

Rourkela Steel Plant's Modernisation cum Expansion Project

(Environment Clearance vide ref.no. F No. J-11011/66/2014-IA II(I), dated 15/12/2016)



#### **Action Plan for Compliance to EC Conditions**

Contact Person: Sri P C Dash, GM I/c (Env. Engg.) Phone: 0661-2447258; 8895500625 & V V R Murty, GM(Env. Engg.) M:8895500628 (October, 2020 - March, 2021)

Project: Modernization of Steel Plant(4.2 MTPA) by adding 3 MTPA Hot Strip Mill, 3.3 MTPA Beneficiation and 2 MT Pellet Plant and Special Plate Plant ( 3000 TPA to 15000 TPA) within the premises of Rourkela Steel Plant of M/s Steel Authority of India Limited (SAIL) at village Rourkela, Tehsil Rourkela, District Sundergarh, Odisha. [F. No. J-11011/66/2014-IA II(I)]

#### **Specific Conditions of EC:**

SN.	Specific Conditions of EC	Implementation Status of Action Plan
1.	The project proponent should install 24x7 air monitoring devices to monitor air emissions, as provided by the CPCB and submit report to Ministry and its Regional Office.	<ol> <li>RSP has already installed 20 no. of online continuous (24x7) Continuous Emission Monitoring Systems (CEMS) in different Stacks in the plant which are in continuous operation.</li> <li>RSP installed 4 no. Ambient Air Quality Monitoring Stations (AAQMS) covering 4 directions and are in continuous operation.</li> <li>All these stations are uplinked with SPCB &amp; CPCB servers through GPRS system.</li> <li>The monitoring report is submitted on monthly basis to SPCB, CPCB &amp; MoEFCC.</li> <li>2 no. of CEMS have been installed in HSM stacks which will be linked to the servers of SPCB &amp; CPCB, before commissioning.</li> </ol>
2.	Continuous stack monitoring facilities for all the stacks shall be provided and sufficient air pollution control devices viz., Electrostatic Precipitator (ESP), bag house, bag filters etc., shall be provided to keep the emission levels below 50 mg/Nm³ and installing energy efficient technology.	<ol> <li>RSP has already installed 20 no. of online continuous (24x7) Continuous Emission Monitoring Systems (CEMS) in different Stacks in the plant which are in continuous operation.</li> <li>All these CEMS are uplinked with SPCB &amp; CPCB servers through GPRS system.</li> <li>2 no. of CEMS have been installed in HSM stacks which will be linked to the servers of SPCB &amp; CPCB before commissioning of plant unit</li> <li>Dust Extraction Systems followed by Wet Scrubbers have been installed in the Hot Strip Mill Project.</li> </ol>

SN.	Specific Conditions of EC	Action Plan								
3.	The National Ambient Air Quality Emission Standards issued by the Ministry vide G.S.R. No. 826(E) dated 16 <sup>th</sup> November, 2009 shall be followed.	<ol> <li>RSP has installed 4 no. of online AAQMS covering all the four directions and continuously monitoring the Air Quality. These stations are uplinked with the servers of SPCB &amp; CPCB through GPRS.</li> <li>RSP is also monitoring the Ambient Air Quality at 6 no. of ambient stations at strategic points along the boundary of RSP.</li> <li>The monitoring data is submitted to SPCB, CPCB &amp; MoEFCC on monthly basis.</li> <li>The ambient air quality in RSP, Rourkela is with in the National Ambient Air Quality Standards.</li> </ol>								
4.	Gaseous emission levels including secondary fugitive emissions from all the sources shall be controlled within the latest permissible limits issued by the Ministry vide G.S.R. 414(E) dated 30 <sup>th</sup> May, 2008 and regularly monitored. Guidelines /Code of Practice issued by the CPCB shall be followed.	The emission standards given under G.S.R. 414(E) are applicable for Sponge Iro Plants.								
		Organisati Developm	ion, ent	s been taken up w Central Water Co & Ganga Rejuventa nmery of the data i	ommis ation,	sion, M Govt. of	inistry o	of Wate	r Resour	
						1972-2020		Apr. – M	arch, 2021	]
	Flood data for the west 100 years should be		SN	Report	Unit	Min	Max	Min	Max	-
5.	Flood data for the past 100 years should be collected from the irrigation department and		1.	Hourly water level of river Brahmani	msl	170.41	181.44	170.41	176.98	
	submitted along with the 6 monthly compliance report		2.	Water level of river Brahmani recorded thrice a day	msl	170.42	181.44	170.42	176.92	
			3.	Day wise atmospheric temperature	°C	7.7	48	7.8	41.6	
			4.	Rainfall year wise	mm	795	2373.7	14	125	
			-	eriod 2015 to 2021 al Water Commissi			-		collected	d from the

SN.	Specific Conditions of EC	Action Plan
6.	Funds proposed for Wild life Management Plan should be allotted as proposed and the implementation of the project should be monitored and a report should be submitted to the Ministry every year within three months after each financial year	<ol> <li>The Principal Chief Conservator of Forest &amp; Wild Life Warden, Govt. of Odisha has approved RSP's Wild Life Management Plan costing Rs. 14.068 Crs. Letter of PCCF is enclosed at Annexure-1.</li> <li>The Wild Life Management Plan is being implemented through DFO, Govt. of Odisha.</li> <li>The budget requirement for 1st phase @ Rs. 4.46 Crs. &amp; 2nd phase @ Rs. 2.614 Cr., 3rd phase @ Rs. 0.631 Cr. &amp; 4<sup>th</sup> Phase @ Rs. 0.521 Cr. have been sanctioned and requested DFO, Govt. of Odisha for raising "Online Demand" for releasing payments in phases.</li> <li>DFO asked RSP to transfer the fund at one go on 01/02/2021. Copy of the letter is placed at Annexure-1 &amp;2.</li> <li>RSP requested DFO for accepting the payments in phases and RSP is processing for fund transfer in phases.</li> </ol>
7.	Total make up water requirement of the water from Brahmani River shall not exceed 2,27,352 m3/day and prior permission shall be obtained from the concerned department. No ground water shall be used for the plant. The effluent shall be treated in the effluent treatment plant. Maximum treated wastewater shall be recycled and reused in the process for cooling, gas cleaning plant (GCP, steel making, slag granulation plant (SGP), dust suppression , green belt development etc. Zero liquid discharge criteria to be achieved within 4 years from the date of grant Environment Clearance to the project	<ol> <li>The total makeup water will be limited to 2,27,352 m3/day for which EC was given earlier in the year 29/01/2008. No ground water is being tapped.</li> <li>Water requirement for the new projects are being met from the treated effluent pumped from Lagoon. The pump house for pumping water from Lagoon, Raw Water Treatment Plant of Hot Strip Mill have been constructed and are under testing.</li> <li>Dedicated effluent treatment plant has been installated in HSM for 100% recycling back to process.</li> <li>ZLD – M/s MECON Ltd., a public sector undertaking under Ministry of Steel has been engaged as consultant. Under ZLD, different packages are being implemented as given below;         <ul> <li>Sewage Treatment Plant at Outfall#7: Scheme sanctioned, tendering done and Order placed, consturciton is under progress, expected completion by July, 2021. However, the progress got slowed down due to COVID-19 restrictions of second wave.</li> <li>Lagoon Management: Scheme sanctioned, tendering done and Order placed. Soil investigation started. Execution got slowed down due to COVID19 restrictions of second wave.</li> <li>Treatment System: Scheme sanctioned, tendering done and 4 quotations received which are under technical scrutiny. The process got slowed down due to COVID19 restrictions.</li> </ul> </li> </ol>

SN.	Specific Conditions of EC	Action Plan
8.	Green belt in an area admeasuring 910 Ha is still to be planted with trees. The hill adjacent to the steel plant should be adopted and plantation should be carried out. The river bank should also be planted with suitable species of trees on the either side of the river.	<ol> <li>RSP assessed the green cover in the area under control of Rourkela Steel Plant by satellite imaginary through M/s Excel Geomatics Pvt. Ltd., Noida during Sept. – October, 2018.</li> <li>As per the assessment report of M/s Excel Geomatics Pvt. Ltd., Noida the total green cover in the area under control of RSP is given below;         <ul> <li>a) Total Green Cover area = 2168.28 Ha.</li> <li>b) Total area under control of RSP = 6527.48 Ha.</li> <li>c) % of Green cover = 33.22%</li> </ul> </li> <li>During the Oct.,2020 - March 2021 RSP planted 36,066 no. of trees planted in steel plant, township and plantation on river banks and hills.</li> </ol>
9.	A statement on carbon budgeting including the quantum of equivalent CO <sub>2</sub> being emitted by the existing plant operations, the amount of carbon sequestered annually by the existing green belt and the proposed green belt and the quantum of equivalent CO <sub>2</sub> that will be emitted due to the proposed expansion shall be prepared by the project proponent and submitted to the Ministry and the Regional Office of the Ministry. This shall be prepared every year by the project proponent. The first such budget shall be prepared within a period of 6 months and subsequently it should be prepared every year.	RSP engaged M/s Pollution Ecology & Control Services, Nagpur a NABET accredited consultant for study and preparing Carbon budgeting statement for RSP. The consultant prepared the report for the year 2019-20 and the same was submitted to Integrated Regional Office, MoEFCC, Bhubaneswar on 15/02/2021.  In line with consultant's report, carbon budgeting statement for the period of October – March, 2021 is prepared considering the CO <sub>2</sub> emissions from the plant operations and CO <sub>2</sub> sequestration capability of trees planted by RSP and future plantation programme. Carbon budgeting statement is enclosed as Annexure-3.
10.	Vehicular pollution due to transportation of raw material and finished product shall be controlled. Proper arrangements shall also be made to control dust emissions during loading and unloading of the raw material and finished product.	<ol> <li>Raw materials are being transported by rail and most of the finished products are also dispatched by rail.</li> <li>Vehicles with all papers are verified by CISF security personnel at entry gates before allowing them inside the plant.</li> <li>All roads are being cleaned regularly and water is sprayed for suppression of dust during vehicular movement.</li> <li>Dust suppression systems have been provided at strategic points at various material transfer points for controlling dust.</li> </ol>

SN.	Specific Conditions of EC	Action Plan
11.	Regular monitoring of influent and effluent surface, subsurface and ground water shall be ensured and treated wastewater shall meet the norms prescribed by the State Pollution Control Board or described under the Environment (Protection)Act whichever are more stringent.	<ol> <li>RSP engaged M/s Cleenviron Pvt Ltd, a NABL accredited laboratory for sampling and analysis of waste water samples from different sources covering surface, subsurface and ground water and the analysis data is submitted to statutory authorities on monthly basis through montly report.</li> <li>The results are analyzed and corrective actions are being taken to comply with statutory norms.</li> <li>The monitoring data is being submitted to State Pollution Control Board, Odisha through Monthly Environment Status Reports.</li> </ol>
12.	Proper handling, storage, utilisation and disposal of the solid waste shall be ensured and regular report regarding toxic metal content in the waste material and its composition, end use of solid/hazardous waste shall be submitted to the Ministry's Regional Office, SPCB and CPCB.	RSP has established an effective Waste Management System based on 4R Principle (Reduce, Reuse, Recover & Recycle). All out efforts are being given for maximizing the utilization of solid wastes. Report on their composition, end use is being submitted to the Ministry's Regional Office, SPCB and CPCB. Copy is enclosed at Annexure-4.
13.	A time bound actoion plan shall be submitted to reduce solid waste generated due to the project related activity, its proper utilisation and disposal.	A report on Solid Waste Utilization along with composition is prepared and submitted to MoEFCC through Half Yearly report. Copy is enclosed at Annexure-4.
14.	A Risk and Disaster Management Plan shall be prepared and a copy submitted to the the Ministry's Regional Office, SPCB and CPCB within 3 months of issue of environment clearence letter.	<ol> <li>Risk &amp; Disaster Management Plan has been prepared through M/s United Eco Care Consultancy Pvt. Limited, Cuttack, Odisha.</li> <li>The hard copies of the above plan was submitted to the Regional Office, MoEFCC vide letter ref. no. 691/EE/59/185, dated 03/07/2018.</li> </ol>

SN.	Specific Conditions of EC	Action Plan
15.	Green belt over 33% of the total project shall be developed within plant premises with at least 10mtr wide green belt on all sides along the periphery of the project area and along road sides etc., by planting native and broad leaved species in consultation with local DFO, local community and as per the CPCB guidelines	<ol> <li>25000 no. of trees have been planted inside the 3 MTPA project area during 2019-20 for development of 10 mtr. wide green belt.</li> <li>Total area equal to 33% of the area under the possession of RSP has already been covered with tree plantation as per the details given against A.viii.</li> </ol>
16.	The company shall submit within three months their policy towards Corporate Envionment Responsibility which shall inter-alia address (i) Standard operating process/procedure to bring in to focus any infringement/deviation/violation of envionmental or forest norms/conditions, (ii) Hierarchical system or Administrative order of the Company to deal with envionmental issues and ensuring compliance to the envionment cleanrece condictions and (iii) System of reporting of non-compliance/violation environmental norms to the Board of Directors of the company and /or stakeholders	<ol> <li>SAIL – RSP has a Corporate Environment Policy enclosed at Annexure-5.</li> <li>SAIL-Rourkela Steel Plant has established a system for identification of infringement/ deviation/ violation of environmental norms/conditions on regular basis at a frequency of 3 months and their reporting to Board.</li> <li>Environmental Engg. Department of RSP prepares Quarterly Compliance and Deviation Report and this report contains,         <ol> <li>Status Report on Compliance &amp; deviation from Environment Clearance Conditions.</li> <li>Status Report on Compliance &amp; deviation from Env. Policy.</li> <li>Status Report on compliance &amp; deviation w.r.t. The Air Act, The Water Act &amp; The Wild Life (Protection Act) &amp; Pending Show-cause notices &amp; live Bank Guarantee issues.</li> </ol> </li> <li>This report is submitted through hierarchy to CEO for approval before submitting to Corporate Office for putting up in the Board, copy of the report for the period JanMarch, 2021 is enclosed at Annexure-6.</li> </ol>
17.	The project proponent shall provide for solar light system for all common areas, street lights, villages, parking around project area and maintain the same regularly.	Solar lighting systems are planned under Enterprise Social Commitment in different villages for execution during 2017-22.

SN.	Specific Conditions of EC	Action Plan									
	The project proponent shall	1. A	ll the pro	ojec	ts are coming with LED ligi	hting s	ystem	s.			
18.	provide for LED lights in their	2. 6	6500 no. of LED lighting systems have been provided in various areas of RSP.								
	offices and residential areas	3. 72	200 no. LE	ĐΙ	ighting systems have been	provid	led in	Steel Township			
		is	enclosed as	s An s an	I 2% of the total project cost to nexure- 7, 7a & 7b. Budgets hav d projects are being executed; ESC project			sanctioned for 1			
			1.		Slum development (Rs. Crs.)		3.260		6.446	5.333	
			1	•	· · · · · · · · · · · · · · · · · · ·		3.200	0.011	0.440	3.333	
			2.	•	Peripheral development (Rs. Ci	rs.)	2.500	6.100	5.600	5.400	
	At least 2.0% of the total cost of the project shall be earmarked towards			3.		Wildlife Conservation Plant implementation (Rs. Crs.)		4.661	2.615	0.631	0.521
	the Enterprise Social Commitment based on Public Hearing issues, locals		4.		Phase wise total (Rs. Crs.)		10.42	1 15.326	12.677	11.254	
9.	prepared and submitted to the Ministry's Regional Office. Implementation of such program shall be ensured by constituting a Committee comprising of the proponent, representative of village Panghayat and District Administration. Action taken report in this regard shall be submitted to the Ministry's	SN			Name of work	Sanctio	unt		Status		
		1	Construction of road and drain towards slum development			(In La		Work Completed			
		2	commissio	onin Slu	ation, testing and g of Solar Street Lighting ms in vicinity of Rkl Steel Plant	19.8		M/s S Sampathi En action is to be init Proj & Services Pv CCT/520/064/198 of street lights ere	iated. WO iss t. Ltd., vide o 092 Dt.15.01.	sued to M/s Alf rder no.	
	Regional Office	3	_		king water facility to slum	60.0		Work completed.			
		4			kela Steel Township of Community Toilet in Slum	104.	.90	Work completed			
			areas of Rourkela Steel Township					<u>.</u>			
		5	centres, S	cho	ation Works for Community ol building, Boundry Wall Development	63.	50	Work completed			
		6.		nent	of bust stand and Gumuti	16.3	30	Order placed. Exe	cution		

SN.	Specific Conditions of EC	Action Plan					
		Slum D	evelopment Implementation Status (2nd	Phase – 6.611	Crs.)		
		SN	Name of work	Sanctioned Amount (Rs. Lakh.)	Status		
		1	Construction of road and drain towards slum development	295.0	Order placed on M/s SC Mohanty vide ref.no. Proj/MM/510/20049017 Dt.13.02.2020. Work is under progress.		
		2	Supply, Installation, testing and commissioning of Solar Street Lighting System at Slums in vicinity of Rkl Steel Plant & ST, RKL.	36.0	Work completed.		
		3	Providing drinking water facility to slum areas of Rourkela Steel Township	100.00	Contract awarded to M/s S Sampathi, M/s Techlands. Execution is under progress.		
		4	Construction of Community Toilet in Slum areas of Rourkela Steel Township	90.0	M/s Shamim Akhtar(1. Shantinagar Basti, Sec-14, 2. Vivekananda Palli- Sec-06 (near Ispat Bipani), 3. Vivekananda Palli-Sec-06 (inside basti area), M/s Sahoo Enterprises (4.Sambleswari Basti, Sec-18, 5. Sec-01 Behind market basti area, 6. Meher Basti, Sec-06)- Execution period: 05.05.20 to 06.05.21. Work is under progress.		
		5	Repair/Renovation Works for Community centres, School building, Boundry Wall towards Slum Development	100.0	Work is under progress.  Order placed on M/s Anil Kumar Lenka Vide ref. no. CCT/510/0045/198121,  Order placed on M/s Brajendra Panda vide ref. no. CCT/510/0045/198122), Dt.13.02.2020		
		6.	Composite Contract of Electrical works for Community Centre and Community Toilet against Sr.No.4 & 5 above	40.0	Order placed on M/s Sahoo Enterprises (Jagda) vide ref.no. 93/19-20 20% jobs completed.  Order placed on M/s Sahoo Enterprises (Chend) vide ref. no. 94/19-20 80% jobs completed.		
			Total	661.00			

SN.	Specific Conditions of EC	Action Plan							
	Slum Development Implementation Status (3 <sup>rd</sup> nd Phase - 6.176 Crs.)								
		SN	Name of work	Sanctioned Amount (Rs. Lakh.)	Status				
		1	Construction and repair of road, drain and culvert in and around slum areas (Original sanctioned amount Rs. 2.95 crore)	2.630	Contract under tendering- MM (Proj)				
		2	Supply, Installation, testing and commissioning of Solar Street Lighting System in around slum areas	0.500	Contract under tendering- TE(CC)				
		3	Providing solar operated piped drinking water supply in and around slum areas	0.800	Contract under tendering- TE(CC)				
		4	Construction of Community Toilet in and around slum areas including electrical works	1.200	Contract under tendering- TE(CC)				
		5	Repair/Renovation Works for Community centres, School building, Boundry Wall towards Slum Development incl electrical works	0.646	Contract under tendering- TE(CC)				
		6.	Repair/Renovation works in Oxidation Pond (near Balughat), Sector-16	0.400	awarded to M/s Kanak Infrastructure (work not started)				
			Total amount (in crores)	6.176					

SN.	Specific Conditions of EC	Action Plan						
		Periphe	ral Development: 1 <sup>st</sup> phase – Rs. 2.5 Crs. – E	xecuton statu	ıs:			
			SN Name of work		Sanctioned Amount (Rs. Lakh.)	Status		
			1. Provision of Solar Street lights Peripheral villages	in	23.00	Completed.		
			2. Construction of concrete roads peripheral villages	s in	100.00	Completed.		
			3. Repair of Bituminous roads in villages	peripheral	120.00	Completed.		
	At least 2.0% of the total cost of the project shall be earmarked		4. Provision of tube wells in peripole villages	oheral	7.00	Completed.		
	towards the Enterprise Social Commitment based on Public	<u>Periphe</u>	ral Development: 2 <sup>nd</sup> phase – Rs. 6.10 Crs	- Executon sta	ntus :			
	Hearing issues, locals need and item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office. Implementation of such program	SN	Name of work	Sanctioned Amount (Rs. Lakh.)		Status		
		1.	Provision of tube wells in peripheral villages		Execution completed.			
19.		2.	Construction of drains in peripheral villages	40.00	Execution completed.			
	shall be ensured by constituting a Committee comprising of the	3.	Construction of concrete roads in peripheral villages	100.00	Execution complete	ed.		
	proponent, representative of village Panghayat and District Administration. Action taken report in this regard shall be submitted to the Ministry's Regional Office	4.	Repairing of bituminous roads in periheral villages	210.00	Mohanty & M/s US	Job is under progress. Contract awarded to M/s S. C Mohanty & M/s USS construction, execution period 10/02/2020 to 09/10/2020.		
		5.	Class rooms in peripheral villages	128.00	Job is under progress. Contract awarded to M/s S.C Mohanty & M/s Brajendra Prasad Panda, execution period 01/04/2020 to 31/11/2020.			
		6.	Provision of solar street lights in peripheral villages	50.00		ess. Contract awarded to M/s execution during 01/04/2020 to		
		7.	Community centres in peripheral villages	34.00	Execution complete	ed.		
		8.	Toilets in peripheral villages	16.00	Execution complete	ed.		
		9.	Handy craft/Agricultural Production/Development of women farmer/Softskill training/ Support for training & employment	24.00	Execution complete	ed.		

SN.	<b>Specific Conditions of EC</b>		Action	Plan					
		Peripheral Development: 3 <sup>rd</sup> phase – Rs. 5.60 Crs. – Execution Status:							
		SN	Name of work	Sanctioned Amount (Rs. Lakh.)	Status				
		1.	Provision of tubewells in peripheral villages	8.00	Contract awarded to M/s Ray Enterprises, under execution.				
		2.	Construction of drains in peripheral villages	40.00	Under tendering.				
		3.	Construction of concrete roads in peripheral villages	100.00	Under surveying.				
		4.	Repairing of bituminous roads in periheral villages	150.00	Under surveying.				
		5.	Class rooms in peripheral villages	53.00	Contract awarded to M/s Kameswari Enterprises, under execution.				
		6.	Provision of solar street lighs in peripheral villages	55.00	Contract awarded to M/s Rajrani, under execution.				
		7.	Community centres in peripheral villages	17.00	Contract awarded to M/s Vikash Kumar Mishra, under execution.				
		8.	Toilets in peripheral villages	16.00	Contract awarded to M/s Ray Enterprises, under execution.				
		9.	Village sanitation	100.00	Under finalization.				
		9.	Handy craft/Agricultural Production/Development of women farmer/Softskill training/ Support for training & employment	21.00	Under MoU finalization.				
		are und from th	neral Development: 4 <sup>th</sup> phase – Rs. 5.40 Crs.: der progress. However due to COVID 19 pandemic restrictive parties.  mentation of Wild Life Management Plan:  The budget requirement for 1st phase @ Rs. Rs. 0.631 Cr. & 4 <sup>th</sup> Phase @ Rs. 0.521 Cr. have for raising "Online Demand" for releasing paym DFO asked RSP to transfer the fund at one games Annexure-1 & 2.	ons, the process of ten  4.46 Crs. & 2nd ph been sanctioned ar ents in phases.	dering got effected due to poor respons lase @ Rs. 2.614 Cr., 3rd phase @ nd requested DFO, Govt. of Odish				
		3.	RSP requested DFO for accepting the payments phases.	in phases and RSP	is processing for fund transfer				

SN.	Specific Conditions of EC
	The proponent shall prepare a detailed CSR plan for every year for the next 5 years for the existing-cum-expansion project, which includes village-wise, sector-wise (Health, Education, Sanitation, Health, Skill Development and infrasturcture requirments such as strengthening of village roads, avenue plantation, etc.) activities in consultation with the local committees and administration. The plan so prepared shall be based on SMART (Specific, Measurable, Achievable, Relevant and Time bound concent). The expenditure should be aimed at sustainable development and direct free distribution and temporary relief should not be included. The CSR plan will include the amont of 2% retain annual profits as provided for in Clause 135 of the Companies Act, 2013 which provides for 2% of the average net profits of previous 3 years towards CSR activities for the life of

the project.

**Action Plan** 

- i. Approved CSR plan for 2020-21 is enclosed as Annexure-8.
- ii. Plans for the remaining years up to 2021-22 are also will be more or less in line with the approved plan of 2019-20, which include core activities such as Education, Healthcare, Water & Sanitation, Women Empowerment, Social Security, Infrastructure development etc.

Year wise profit/loss and expenditure incurred/planned through RSP's CSR Department:

SN.	Year	Profit/ Loss (Rs. Cr.)	Avg. Profit/Loss in last 3 years (Rs.Cr.)	2% of Avg. Profit in last 3 years (Rs.Cr.)	Expenditure done through RSP's CSR Department (Rs.Cr.)
1	2014-15	232	407.17	8.14	16.54
2	2015-16	(-)2524	269.2	5.38	23.34
3	2016-17	(-) 1358	(-) 693.1	Nil	14.15
4	2017-18	(-) 180	(-) 1216.67	Nil	9.83
5	2018-19	1472	(-) 1354	Nil	10.92
6.	2019-20	(-) 409.20	(-) 66	Nil	7.915
7.	2020-21	-	294.27	5.89	6.00 (Plan)

SN.	Specific Conditions of EC	Action Plan						
	A separate budget head shall be created and the annual capital and revenue expenditure on various activities of the Plan shall be submitted as part of the Compliance Report to RO. The details of the CSR Plan shall also be uploaded on the company's website and shall also be provided in the Annual Report of the companyThe		developmental activities und (Rs. in Lakhs) :	er CSR in th	e last 5 yea	rs under dif	erent focus	
	proponent shall prepare a detailed CSR plan for every year for the next 5 years for the existing-cum-expansion project, which includes village-wise, sector-wise (Health, Education, Sanitation,	SN	Year	2017-18	2018-19	2019-20	2020-21 (Tentetive figs.)	
	Health, Skill Development and infrasturcture requirments such as	1.	Education	339.66	337.91	309.52	237.28	
	strengthening of village roads, avenue plantation, etc.) activities	2.	Health Care	260.25	263.16	223.26	255.78	
	in consultation with the local committees and administration.	3.	Infrastructure	90.95	89.9	5.6	12.65	
20.	The plan so prepared shall be based on SMART (Specific, Measurable, Achievable, Relevant and Time bound concent).	4.	Income Generation & Livelihood	23.65	25.08	77.54	83.26	
	The expenditure should be aimed at sustainable development and	5.	Water and Sanitation	178.5	112	99.58	6.20	
	direct free distribution and temporary relief should not be included. The CSR plan will include the amont of 2% retain annual profits as provided for in Clause 135 of the Companies Act, 2013 which provides for 2% of the average net profits of previous 3 years towards CSR activities for the life of the project. A separate budget head shall be created and the annual capital and revenue	6.	Women Empowerment, Support for Physically & Mentally challenged & Promotion of Sports and Culture, COVID19 Pandemic Help & Support Activities & Misc.	90.29	263.97	76.00	141.93	
	expenditure on various activities of the Plan shall be submitted as		Total in Rs. Lakhs	983.30	1092.02	791.5	737.10	
	part of the Compliance Report to RO. The details of the CSR Plan shall also be uploaded on the company's website and shall also be provided in the Annual Report of the company		l	l		1		
21.	Provision shall be made for the housing of construction labour within the site with all necessary infrastructure and facilities such as fuel for cookikng, mobile tolets, mobile STP, Safe drinking water, medical health care, creshe etc. The housing may be in the form of temporary structures to be removed after the completion of the project	The project is coming within the plant boundary of Rourkela Steel Plant.  The following facilities are provided;  a) Mobile Toilets, b) Drinking Waters) Rest Sheds, d) Medical Care etc.						

#### ii) General Conditions of EC:

SN.	General Conditions of EC	Action Plan
1.	The project authorities must strictly adhere to the stipulations made by the Odisha Pollution Control Board and the state Government.	All the stipulations made by SPCB are being adhered to and no further expansion will be made without taking approvals from MoEFCC.
2.	No further expansion or modifications in the plant shall be carried out without prior approval of the Ministry of Envionment, Forests and Climate Change (MoEFCC)	All the stipulations made by SPCB are being adheared to and no further expansion will be made without taking approvals from MoEFCC.
3.	At least four ambient air quality monitoring stations should be established in the downward direction as well as where maximum ground level concentration of PM <sub>10</sub> , PM <sub>2.5</sub> , SO <sub>2</sub> , NOx are anticipated in consultation with the SPCB. Data on ambient air quality and stack emission shall be regularly submitted to this Ministry including its Regional Office at Bhubaneswar and the SPCB/CPCB once in six months	<ol> <li>4 no. of Automatic Ambient Air Quality Monitoring Stations have already been established covering all four directions and all these AAQMS stations are uplinked with SPCB and CPCB servers.</li> <li>Data on Ambient air quality and stack emission are being submitted through Half Yearly Reports.</li> </ol>
4.	Industrial wastewater shall be properly collected, terated so as to conform to the standards prescribed under GSR 422(E) dated 19 <sup>th</sup> May, 1993 and 31 <sup>st</sup> December, 1993 or as amended from time to time. The treated wastewater shall be utilised for plantation purpose	<ol> <li>RSP adopted a two tier system for effective treatment of Waste Water and its maximum utilization back in process.</li> <li>Dedicated Waste Water Treatment Systems are provided in each unit and treated water is recycled back to the process.</li> <li>The blow down water discharged through under ground drains into a common nalla called "Guradi Nallah" which carries the total water to final treatment unit.</li> <li>RSP established a shallow Oxidation Pond called "Lagoon " for final treatment of water before discharging into environment.</li> <li>RSP has developed another two no. of shallow oxidation ponds prior to Lagoon for further enhancing the treatment efficiency.</li> </ol>
5.	The overall noise levels in and around the plant area shall be kept well within the standards (85 dBA) by providing noise control measures including acoustic hoods, silencers, enclosures etc. on all sources of noise generation. The ambient noise levels should conform to the standards prescribed under EPA Rules, 1989 viz., 75 dBA (day time) and 70 dBA (Nighttime)	Being followed. All the equipment are designed to restrict noise levels so that the ambient noise levels are below 85 dB(A).

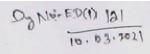
SN.	General Conditions of EC	Action Plan
6.	Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act	<ol> <li>RSP is first to establish Occupational Health &amp; Service Centre (OHSC) inside the plant premises in Odisha and among SAIL units.</li> <li>OHSC is provided with Doctors and nursing staff round the clock round the year.</li> <li>OHSC carries health check up of all workers regularly at least once in a year and tracks the health profile.</li> </ol>
7.	The company shall develop rain water harvesting structures to harvest the rain water for utilisation in the lean season besides recharging the ground water table	<ol> <li>3 no. of Rain Water Harvesting Systems developed during 2016-17.</li> <li>Another 16 no. of Rain Water Harvesting Systems have been developed during 2017-20.</li> </ol>
8.	The project proponent shall also comply with all the environmental protection measures and safeguards recommended in the EIA/EMP report. Further, the company must undertake socio-economic development activities in the surrounding villages like community development programmes, educational programmes, drinking water supply and health care etc	socio economic development measures viz.,
9.	Requisite funds shall be earmarked towards capital cost and recurring cost/annum for environment pollution control measures to implement the conditions stipulated by the Ministry of Envionment, Forest and Climate Change (MoEFCC) as well as the State Government. An implementation schedule for implementing all the conditions stipulated herein shall be submitted to the Regional Office of the Ministry at Bhubaneswar. The funds so provided shall not be diverted for tny other purpose	1. Installation of Environment Control Measures viz., Air Pollution Control Equipment (ESP/Bag Houses/Wet Scrubbers) & Water Pollution Control Measures (Treatment Plants, Recycling Plants) are

SN.	General Conditions of EC	Action Plan
10.	A copy of clearance letter shall be sent by the proponent to concerned Panchayat, Zila Parishad/Municipal Corporation, Urban Local Body and the local NGO, if any, from whom suggestions/representations, if any, were received while processing the proposal. The clearance letter shall also be put on the web site of the company by the proponent	Copies of EC have been submitted to the  i) The Commissioner, Rourkela Municipal Corporation.  ii) The Member Secretary, SPCB, Bhubaneswar  iii) The Regional Officer, SPCB, Rourkela.  The EC copy is uploaded to the web site of the company i.e., <a href="www.sail.co.in">www.sail.co.in</a> .
11.	The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of the MoEFCC at Bhubaneswar, the respective Zonal Office of CPCB and the SPCB. The criteria pollutant levels namely; $PM_{10}$ , $SO_2$ , $NO_x$ (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the projects shall be monitored and displayed at convenient location near the main gate of the company in the public domain	Data uploaded to company's web site at www.sail.co.in
12.	The project proponent shall also submit six monthly reports on the status of the compliance of the stipulated envionmental conditons including results of monitored data (both in hard copies as well as by email) to the Regional Office of MOEFCC, the respective Zonal Office of CPCB and the SPCB. The Regional Office of this Ministry at Bhubaneswar/CPCB/SPCB shall monitor the stipulated conditions	<ol> <li>Compliance Status report of EC conditions for the period Oct. – March, 2021 will be uploaded to SAIL website at <a href="www.sail.co.in">www.sail.co.in</a> well before 1<sup>st</sup> June, 2021.</li> <li>Hard copy of the 6 monthly status report is regularly submitted to Regional Office, MoEFCC. Monthly reports to SPCB, CPCB &amp; MoEFCC.</li> <li>The monitoring data is displayed in front of Main Gate.</li> </ol>
13.	The environmental statement for each financial year ending 31 <sup>st</sup> March in Form-V as is mandated to be submitted by the project proponent to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of complaince of environmental conditions and shall also be sent to the respective Regional Office of the MOEFCC at Bhubaneswar by e-mail	The Environment Statement for the period of 2019-20 has been prepared in Form-V and submitted to SPCB on 21/09/2020. Soft copy is uploaded to SAIL website.

SN.	General Conditions of EC	Action Plan				
14.	The Project Proponent shall inform the public that the project has been accorded envionmental clearence by the Ministry and copies of the clearance letter are available with the SPCB and may also be seen at Website of the Ministry of Envionment, Forests and Climate Change (MoEFCCC) at http://envfor.nic.in. This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular languate of the locality concerned and a copy of the same should be forwarded to the Regional office at Bhubaneswar	Advertisements issued in two no. of news papers on 31/12/2016; i) Times of India ii) Sambad (Odia News paper)  The copies of the advertisements (clippings) along with a letter submitted to the Regional Office, MoEFCC, Bhubaneswar vide letter ref. no. 691/EE/59/02, 02/01/2017.				
15.	Project authorities shall inform the Regional Office as well as the Ministry, the date of financial closure and final approval of the project by the concerned authorities and the date of commencing the land development work	SN. 1. 2.	Project  Hot Strip Mill  Expansion of Special Plate Plant  Beneficiation & Pelletisation Plant	Date of Financial Closure & financial approval April, 2015 Oct., 2012 Awaiting.	Date of commencing the land development work.  The area for all the packages are located within the existing plant area of Rourkela Steel Plant	

#### Annexure-1

#### The letter received from the Divisional Forest Officer, Dept. of Forests, Rourkela





ବନଶୟ ଅଧିକାରୀ ତଥା ବନ୍ୟପ୍ରାଣୀ ଡବ୍ସାବଧାରଜଙ୍କ ଜାର୍ଯ୍ୟାଳୟ, ରାଉରକେଲା

OFFICE OF THE DIVISIONAL FOREST OFFICER CUM WILDLIFE WARDEN ROURKELA FOREST DIVISION, ROURKELA, SUNDARGARH, ODISHA Phone No. 0661-2664637, Fax No. 0661-2664639, e mail- dforourkela@yahoo.co.in

Letter No.. 1.505.... / 4F (Misc.) dt. 08/03/2021

From

Sri Sanjay Kumar Swain, IFS Divisional Forest Officer, Rourkela Forest Division.

To

The Deputy General Manager (Projects)

SAIL, RSP, Rourkela-769011

Sub:

Proposed 3 MTPA Hot Strip Mill, 3.3 MTPA Beneficiation & 2 MT Pellet Plant and expansion Special Plate Plant within the premises of Rourkela Steel Plant of M/s SAIL at Rourkela in Sundargarh District - Site Specific

Wildlife Conservation Plan.

Ref:

This office memo No.636 dt.01.02.2021.

Sir,

In continuation to this office memo no. on the subject cited above, this is to inform you that, after a lot of hard work and persuasion, it was clarified by Govt. of Odisha, F&E Department, regarding the deposit of funds relating to the project impact area cost under Site Specific Wildlife Conservation Plan (SSWLCP), amounting to Rs.1220.79 lakhs (Rupees Twelve Crore Twenty Lakhs Seventy Nine Thousand) only. Government was pleased to provide account details where the funds related to SSWLCP would be deposited, which is an important Environmental Clearance (EC) case. Accordingly, you were requested to deposit the aforesaid funds as per the account details given in the letter under reference. But, till date, you have neither deposited the same nor delivered the vehicle as per stipulation of the said plan.

So, you are once again requested to deposit the approved amount and deliver the vehicle to comply the conditions of SSWLCP of Proposed 3 MTPA Hot Strip Mill, 3.3 MTPA Beneficiation & 2 MT Pellet Plant and expansion Special Plate Plant within the premises of Rourkela Steel Plant of M/s SAIL at Rourkela.

An early action in this regard is highly appreciated.

Yours faithfully

Divisional Fores Offi

, Rourkela Division.

# Annexure-2 Letter received from the PCCF, Dept. of Forests, Govt of Odisha

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OFFICE OF THE PRINCIPAL CHIEF CONSERVATOR OF FORESTS (WIL DLIF E) &

CHIEF WILDLIFE WARDEN, ODISHA

Department of Forest and Environment, Government of Odisha
PRAKRUTI BHAWAN, PLOT NO.1450, SAHEED NACAR, BHUBANESWAR-751007
Phone: 0674-2602250, Website: www.wildlife.odisha.gov.in. Email: odishawildlife@gmail.com

Memo No. 386 /7WL-FD&WLC-80/2020

Dated, Bhubaneswar the 29th January, 2021

To

The Divisional Forest Officer,

Rourkela Division

Sub: 3 MTPA Hot Strip Mill, 3.3 MTPA Beneficiation & 2MT Pellet Plant and Expansion of the existing Special Plate Plant within the premises of Rourkela Steel Plant of M/s SAIL at Rourkela in Sundargarh District - Implementation of Site Specific Wildlife Conservation Plan

Ref: This office memo No.9356 dt 29.11.2016

A Site Specific Wildlife Conservation Plan for the above project has been approved at a cost of ₹1406.79 lakh and communicated to you in the memo cited under reference. In the approval letter, the modalities for deposit of impact area cost of ₹1220.79 lakh was mentioned to be issued separately.

The matter was subsequently referred to the Director, Environment for allowing the funds to be deposited in A/c other than CAMPA fund as no forest land is involved in the project area. Due to non-receipt of any communication in this regard and considering the frequent approach of the user agency, you were instructed to in this office memo No.6966 dt 30.7.2018 to advise the user agency to deposit ₹1220.79 lakh in the Adhoc CAMPA A/c. But, the user agency has time and again expressed its inability to deposit the above cost in the CAMPA fund through online generation of e-challan.



The matter was again referred to State Government in F&E Department for allowing the funds to be deposited in A/c other than CAMPA fund as no forest land is involved in the project area.

Now, the State Government have allowed the project impact area cost of the approved Site Specific Wildlife Conservation Plan in the Society "The Wildlife Odisha" being maintained in this office.

You are, therefore, requested to raise demands with the user agency for deposit of the project impact area cost of ₹1220.79 lakh in one go in the A/c, the details of which are given below.

- 1. Name of A/c Holder: THE WILDLIFE ODISHA
- 2. Account No.: 11109338560
- 3. Type of A/c: Savings (SURABHI)
- 4. Name & address of Bank: Govt. Try. Branch, BBSR
- 5. IFS Code: SBIN0009025

Details of funds deposited may please be informed immediately for release of funds for implementation of activities as per the approved plan.

Principal CCF (WL) & CWLW, Odisha

Memo No. 887 /dt 29/01/2021

Copy forwarded to the Regional Chief Conservator of Forests, Rourkela Circle for information and necessary action.

Principal CCF (WL) & CWLW, Odisha

# Annexure-3 Carbon Budgeting of Rourkela Steel Plant (Oct. - March, 2020-21)

#### 1. EC Condition:

A statement on carbon budgeting including the quantum of equivalent CO2 being emitted by the existing plant operations, the amount of carbon sequestered annually by the existing green belt and the proposed green belt and the quantum of equivalent CO2 that will be emitted due to the proposed expansion shall be prepared by the project proponent and submitted to the Ministry and the Regional Office of the Ministry. This shall be prepared every year by the project proponent. The first such budget shall be prepared within a period of 6 months and subsequently it should be prepared every year.

#### 2. Methodology followed for preparation of Carbon Budgeting for the period 2017-18 to 2022-23:

- a. MoEFCC has issued EC to RSP for a total crude steel production of 4.200 MTPA on 28/01/2008 with a validity extended up to 28/01/2018.
- b. Most of the production units have been commissioned and the production is under ramping up.
- c. The actual production of total crude steel for the year 2020-21 is 3.499 MTPA and it is expected that the total crude steel production of 4.200 MTPA will be achieved during the 2022-23.
- d. The Specific CO2 emissions are calculated based on the latest World Steel Association methodology (User Guide Version 7).
- e. The CO<sub>2</sub> emissions on account of power consumption in new projects and phasing out of existing old Hot Strip Mill is considered.
- f. It was planned to commission 3 MTPA Hot Strip Mill in 2020. But due to COVID19 pandamic travel restrictions the international experts could not come to India for commissioning. Now it is planned to commission 3 MTPA Hot Strip Mill in 2021, once the COVID19 pandemic second wave restrictions are lifted on international travel.
- g. Carbon di Oxide sequestration rate of 8.47 kg/Tree/year is considered for Rourkela, as per the suggestion of TFRI, Jabalpur.
- h. The survival rate of trees is considered as 80%.
- i. RSP also engaged M/s Pollution Ecology & Control Servers, Nagpur a NABET accredited consultant for study and preparation of Carbon Budgeting Report. The report prepared by consultant for the year 2019-20 has been submitted to Integrated Regional Office, MoEFCC, Bhubaneswar.



### Steel Authority of India Limited Rourkela Steel Plant Rourkela-769011

Fax: 0661 - 2510183

Ref. No.: 691/EE/59/58 Dated: 15/02/2021.

Dear Sir,

Sub.: RSP's Carbon Budgeting Statement for 2019-20.

Ref. : EC ref. no. J-11011/66 /2014-- IA II (I), dated 15/12/2016.

Thank you very much sir your visit to Rourkela Steel Plant on 18/12/2020 and kind guidance given during review of implementation status of various Environment Clearance conditions issued by MoEFCC against various ECs dated 15/12/2016, 29/01/2008 & 24/04/1992.

As per EC Specific condition no. A ix issued on 15/12/2016, RSP is regularly preparing and submitting "Statement on Carbon Budgeting including the quantum of equivalent CO2 being emitted by the existing plant operations, the amount of carbon sequestered annually by the existing green belt and the proposed green belt and the quantum of equivalent CO2 that will be emitted due to the proposed expansion" on half yearly basis to MoEFCC.

However, as advised in the previous review meeting by Dr. A K Gupta, Joint Director, MoEFCC, Bhubaneswar, RSP prepared the Carbon Budget Statement for the year 2019-20 by engaging a NABET Accredited Consultant - M/s Pollution Ecology & Control Services. The copy of the statement for the year 2019-20 is enclosed for your kind perusal.

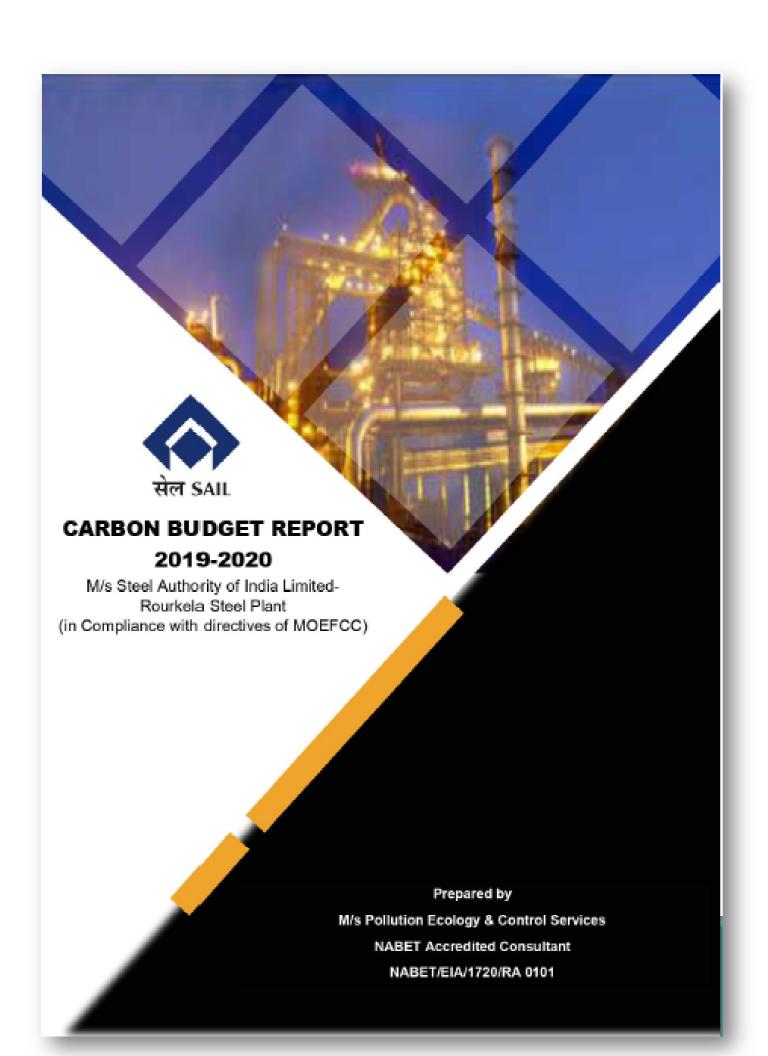
Thanking you Sir, With kind regards

> Yours faithfully for Rourkela Steel Plant,

General Manager I/c (Env. Engg. Dept.)

: The Dy. Director General of Forests (C), To Ministry of Environment Forests & Climate Change, Eastern Regional Office, A/3, Chandrasekharpur, Bhubaneswar - 751023

Redg. Office: Ispat Bhawan, Lodi Road, New Delhi - 110 003



#### 3. Carbon Budgeting for 2017-18 to 2022-23:

SN.	Description	Actual of 2015-16	Actual of 2016-17	Actual of 2017-18	Actual 2018-19	Actual 2019-20	Actual 2020-21	Plan for 2021-22	Plan for 2022-23
1	Total Crude Steel Production capacity of Rourkela Steel Plant for which EC is obtained (Unit: MTPA)	4.2	4.2	4.2	4.2	4.2	4.2	4.20	4.2
2	Target/Actual production of total crude steel achieved. (Unit : MTPA)	2.729	2.933	3.219	3.334	3.509	3.499	3.95	4.2
3	CO2 emissions:								
3a.	Sp. CO2 emission Target/Actual from existing steel plant calculated based on IISI methodology for base year (Unit:T/TCS)	2.48	2.475	2.467	2.45	2.444	2.437	2.435	2.342
3b.	Quantum of CO2 emission from the existing Rourkela Steel Plant (SN. 2 x 3a) (Unit: Tonnes/Year)	6767920	7259175	7941273	8168300	8575996	8527063	9618250	9836400
3с.	Power consumption on account of New projects and phasing out of old Hot Strip Mill in MMWH based on 330 working days/year (Unit: MMWH)	-	-	-	-	-	-	0.50	0.99
3d.	Equivalent quantum of CO2 emissions after commission of new projects (@ 1 MW = 0.504 Tons of CO2) (Unit:Tonnes)	0	0	0	0	0	0	252000	498960
3e.	Total quantum of CO2 emissions from the existing Rourkela Steel Plant & New Projects (SN. 3b + 3d) (Unit:Tonnes/Year)	6767920	7259175	7941273	8168300	8575996	8527063	9870250	10335360
4	Carbon Sequestration :								
4a.	Plantation made / planned to made in coming years	84000	70000	60000	102870	146397	51299	100000	100000
4b.	Cumulative no. of trees planted since inception.	4370425	4440425	4500425	4603295	4749696	4800995	4900995	5000995
4c.	No. of saplings distributed free of cost to villagers, educational institutions & others for plantation	200000	100000	100000	100000	0	0	0	0
4d.	Cumulative no. of saplings distributed free of cost to villagers, educational institutions & others for plantation	200000	300000	400000	500000	500000	500000	500000	500000
4e.	Total no. of trees planted	4570425	4740425	4900425	5103295	5249696	5300995	5400995	5500995
4f.	No. of tree survived (Survival rate @ 80%)	3656340	3792340	3920340	4082636	4199757	4240796	4320796	4400796
4g.	Carbon di Oxide sequestration through trees (@ 8.47 kg/tree/year)	30969	32121	33205	34580	35572	35919	36597	37275
5	Net Carbon di Oxide emission (SN. 3e - 4g) (Unit : Tonnes/year)	6736951	7227054	7908068	8632680	8540424	8491144	9833653	10302635

Annexure-4
Solid Waste Management Plan for its gainful Utilization & Action Plan for reduction at 4.5 MTPA Hot Metal Production level

	DESCRIPTION			GENERATI			UTII	ISATION				
SN.	OF SOLID WASTE	SOURCE OF GENERATION	RATE OF GENERATION	ON QUANTITY	Composition	RECYCLING	SELLING	sтоск	TOTAL UTILI- SATION	% UTIN.	End Use	Action Plan for reduction of Generation and increasing utilization
1	Blast Furnace Slag	Blast Furnaces	~ 326 kg/THM	1467000	FeO = 0.52; SiO2 = 35.2; Al2O3 = 17.3; CaO = 33.6; MgO=9.8; S=0.47 & CaO/SiO2 = 0.95	0	1467000	0	1467000	100	Use as raw material in Cement Plants.	BFc#1 upgraded and lighted up in May, 2018. Effective operation of BFc#4 & #5 for reduction of BFc slag generation. 100% selling to Cement Plants.
2	Blast Furnace Flue Dust	Blast Furnaces	~ 16 kg/THM	72000	Iron = 32.3%; Sio@ = 5.50%; Al2O3 = 5.5%; CaO = 4.1 %; P2O5 = 1.5%; MnO = 0.05% C = 29.5% LOI = 32.80%	0	72000	0	72000	100	Selling to external agencies for making Pellets.	BFc#1 upgraded and lighted up in May, 2018. Effective operation of BFc#4 & #5 for reduction of BFc Flue Dust generation.
3	Blast Furnace Sludge	Blast Furnaces	~ 7 kg/THM	31500	Iron = 28.8%; SiO2 = 7.8%; Al2O3 = 6.9%; CaO = 3.7 %; P2O5 = 1.7%; MnO = 0.07% C = 27.3% LOI = 39.40%	31500	0	0	31500	100	Recycled back to process for making Base Mix for Sinter making.	BFc#1 upgraded and lighted up in May, 2018. Effective operation of BFc#4 & #5 for reduction of BFc sludge.
4	SMS Slag (BOF Slag)	SMS#1 & SMS#2	~ 150 kg/TCS	630000	FeO = 23.5; SiO2=11.7; CaO=46.3; MgO=5.7; MnO = 1.0; Al2O3 = 1.4; TiO2 = 0.7; P2O5 = 2.6; S = 0.15	435500	100000	94500	535500	85	Recycled back to process for making Base Mix for Sinter making.	Maximum production from new converter and effective operation of all converters for reduction of SMS Slag generation.  Maximisation of recycling of SMS Slag back to process for Base Mix preparation.
5	SMS Sludge (BOF Sludge)	SMS#1 & SMS#2	~15 kg/TCS	63000	Iron = 66%; SiO2 = 6.1%; Al2O3 = 0.6%; CaO = 18 %; P2O5 = 6%; MnO = 0.26% C = 29.5% LOI = 0.026%	0.0	63000	0.0	63000	100	Selling to external agencies for making Pellets.	Maximum production from new converter and effective operation of all converters for reduction of SMS Slag generation.  Maximisation of recycling of SMS Slag back to process for Base Mix preparation.
6	Mill Scale	Plate Mill, Hot Strip Mill, Rolling Mill Pump House, Plate Mill Pump House, CCM#1 & CCM#2	~ 17.7 kg/TCS	74273	Iron = 98%	74273	0	0	74273	100	Recycled back to process for making Base Mix for Sinter making.	100% utilization in process for making Base Mix inside plant for making Sinter.
7	Lime Fines	Calcining Plant#2 & LDBP	~ 14.8 kg/TCS	62190	LOI = 36-39%; Fe2O3 = 1.3%; Al2O3 = 3.8%; CaO = 53%; MgO = 3.5%; SiO2 = 1.7%	62190	0	0	62190	100	Recycled back to Sinter Plant#2, CRM, WMD, Town Engg., and sent to external parties by road.	Effective operation of Kilns for minimization of Lime Fines generatin.  100% recycling achieved within steel plant for gainful utilization.
8	Total			2399963		367555.0	1702000	94500	2305463	96		-

# Annexure-5 Corporate Environment Policy



#### Corporate Environmental Policy

Steel Authority of India Limited, the largest steel producer of India, in its endeavour to maintain a clean and sustainable environment in and around its plants and mines, is committed to:

- Integrate sound environmental practices in all its activities.
- Comply with legal and other requirements pertaining to the environment, forests and wildlife and volunteer to go beyond.
- Contribute towards mitigation of climate change through the adoption of cleaner and energy efficient technologies.
- Promote development of innovative environment-friendly processes and products.
- Restore ecosystems in mined out landscapes and abandoned sites through ecological restoration.
- Integrate the principle of "reduce, recover, recycle and reuse" in its operations for conservation of natural resources to ensure a sustainable future.
- Strive for continual improvement of environmental performance by setting and achieving challenging targets.
- Ensure regular monitoring and review of environmental performance through a robust audit mechanism and a transparent reporting system.
- Continuously monitor emissions, discharges and ambient air quality and make data available in the public domain.
- Communicate environmental performance to all stakeholders.
- ➤ Improve employee commitment and responsibility towards environment protection through capacity building.
- Promote environmentally responsible behaviour amongst contractual workforce and suppliers.

Date: 29th April 2016

P.K. Singh Chairman, SAIL

PK Sungh

#### **Annexure-6**

## Corporate Environment Responsibility RSP's Deviation Report for the period Jan. – March, 2021



Steel Authority of India Limited Rourkela Steel Plant Rourkela – 769011

Fax: 0661-2510183

Ref.No.: 691/EE/59/ Date : 12/04/2021.

Dear Sir,

Sub: RSP's Quarterly Report for the period January - March, 2021.

This has reference to the communication received from D(T), addressed to CEO, RSP regarding submitting Quarterly status reports w.r.t. compliance to Environment Policy, EC conditions, Show cause notices & live Bank Guarantee issues. The compliance status of RSP for the period January – March, 2021, in prescribed format & duly signed by CEO, RSP are enclosed as Annexure-1A, 1B & Annexure-2, for your kind ready reference and further necessary action.

Thanking you sir,

With warm regards,

Yours faithfully,

(P C Dash)<sup>2</sup> GM I/c (Env.Engg.)

To: The Chief General Manager,

EMD, SAIL, Kolkata.



### Rourkela Steel Plant Deviation from Environmental Clearance Conditions

1. Name of the Plant/Unit

: Rourkela Steel Plant

2. Name of the Project for which EC was granted

: Modernization of Rourkela Steel Plant (4.2 MTPA) by adding 3 MTPA Hot Strip Mill, 3.3 MTPA Beneficiation Plant and 2 MT1PA Pellet Plant and enhancement of production of Special Plate Plant (3000 TPA to 15000 TPA) within the premises of Rourkela Steel Plant at Village – Rourkela.

3. Environmental Clearance no., & date and Issuing authority

: F No. J-11011/66/2014-IA II(I), dated 15/12/2016,

Director, MoEF&CC

4. Validity of Environment Clearance

: 14th December, 2023

5. Period (Quarter) of the report

: January - March, 2021

6. Deviation from Env. Clearance Conditions

:

SN.	Environment Clearance Condition	Compliance Status	Deviation	Corrective Action Proposed
		NIL		

Chief Executive Officer Rourkela Steel Plant, SAIL

210121



### Rourkela Steel Plant <u>Deviation from Environmental Policy</u>

Name of the Plant/Unit

: Rourkela Steel Plant

Period (Quarter) of the report

: January - March, 2021

a) Deviation from Corporate Environment Policy (SAIL) :

SN.	Policy Commitment	Deviation	Corrective Action Proposed
		NIL	

b) Deviation from RSP's Integrated Management System Policy:

SN.	IMS Policy Commitment	Deviation	Corrective Action Proposed
	NIL		

Chief Executive Officer Rourkela Steel Plant, SAIL.

01/04/21



### Rourkela Steel Plant <u>Compliance Report in respect of various Environmental Acts / Directions</u>

Name of the Plant/Unit

: Rourkela Steel Plant

Period (Quarter) of the report

: January - March, 2021

SN.	Show-cause Notice(s) / Directions issued by SPCB/CPCB/State Government/Central government/Court of Law under Air (PCP) Act, Water (PCP) Act, Environmental (Protection) Act & Wildlife (Protection) Act, during the quarter or Pending as on date	Present status and Action taken for compliance of the notices/directions	Bank Guarantee(BG) submitted, if any, with amount of BG and validity
	Show Cause Notices/Directions from statutory authorities:  SPCB's direction vide letter no. 8800/IND-I-CON-01,dated 27/08/2019:  1. Complete installation of ETP in mechanical wheel washing system by 31/08/2019.  2. Shut down operation of VSK (#2, 3 & 4) of lime calcination plant till installation of adequate pollution control devices.  3. Not to carry scrap cutting in open area till completion of construction of shed and installation of adequate pollution control devices.	Completed.  Completed.  Operations reduced from 4 areas to 1 area and are shifted to a covered shed in 1 <sup>st</sup> week of Sept., 2019. Scrap cutting by lancing was stopped and switched over to Gas cutting to avoid fumes. SPCB officials witnessed this operation and directed RSP to carry out scrap cutting by Oxy-propane gas vide SPCB letter dated 26/02/2020. RSP is following SPCB's advise meticulously.	NII
1)	<ol> <li>Shut down of Sinter Plant#1 (Strand attached to ESP#2) till completion of rectification work of ESP#2.</li> </ol>	Completed.	
	<ol><li>To provide immediate slurry holding tank in BFc area.</li></ol>	Completed.	
	6. To implement ZLD scheme by Dec., 2020.	Appeal submitted to SPCB requesting for more time for completion of ZLD projects. SPCB granted time for ZLD projects;  Sewage Treatment Plant by Sept., 2021. Execution of the project is under progress and expected completion before target date given by SPCB.  Lagoon augmentation project by April, 2022. Tendering done and LOA placed on 17/03/2021 and expected completion before target date given by SPCB.  Treatment System#1 by March, 2023. Sanction obtained. Tendering done. Technical Evaluation by consultant is under progress and expected completion before target date given by SPCB.	

SN.	Show-cause Notice(s) / Directions issued by SPCB/CPCB/State Government/Central government/Court of Law under Air (PCP) Act, Water (PCP) Act, Environmental (Protection) Act & Wildlife (Protection) Act, during the quarter or Pending as on date	Present status and Action taken for compliance of the notices/directions	Bank Guarantee(BG) submitted, if any, with amount of BG and validity
	<ul> <li>7. Washing of Iron ore in Phase-1 area through wet screening practice shall be stopped.</li> <li>8. Ensure adequate treatment and complete reuse of BOD Plant effluent in Coke Ovens.</li> </ul>	Washing is stopped.  Order placed. Kick off meeting done on 08/02/2021. Execution is under progress. Appeal submitted to SPCB for granting more time. SPCB granted time up to April, 2022 and issued consent renewal for RSP for 2021-22.	
2)	Bank Guarantee: SPCB's letter asking Performance bank guarantee vide letter ref. no. 13567, dated 10/10/2017.	Installation of Dog House for BOF#1 of SMS#2 by 31/12/2018.     Completed  Installation of DFDS system in material handling area of OBBP by 31/05/2019.     Completed  Maintain Coke Oven Battery#5 to reduce stack emissions by 30/06/2018.     Complied	Nil
		Installation of Bag Filter at LHF#1 of SMS#2 by June, 2019 Completed.	Nil

Chief Executive Officer Rourkela Steel Plant

2000

# Annexure-7 Acton Plan to address the ESC issues

#### 1. EC Special Condition No. XIX:

- xix. At least 2.0% of the total cost of the project shall be earmarked towards the Enterprise Social Commitment based on Public Hearing issues, locals need and item-wise details along with time bound action plan shall be prepared and submitted to the Ministry's Regional Office. Implementation of such program shall be ensured by constituting a Committee comprising of the proponent, representatives of village Panchayat and District Administration. Action taken report in this regard shall be submitted to the Ministry's Regional Office.
- 2. RSP's Action Plan: MoEFCC accorded EC to RSP's 3 no. of the following new projects with a project cost of Rs. 4565.32 Crs.
  - 1. 3 MTPA Hot Strip Mill
  - 2. Expansion of SPP (3000 to 15000 TPA)
  - 3. 3.3 MTPA Beneficiation Plant and 2 MTPA Pellet Plant

However, SAIL management has given Stage-II approval only for two projects mentioned at 1&2 with a project cost of Rs. 3287.78 Crs.

As per the EC condition, 2% of the project cost i.e., 65.756 Crs. has been planned to earmark towards ESC which will be implemented during 2017-22. For smooth implementation of the ESC, action plans have been prepared for;

- CSR Infrastructure Development, Water & Sanitation, Income Generation & Livelihood
- Slum Development in and around Rourkela.
- Implementation of Wild Life Conservation (WLC) Plan which has already been approved by Principal Chief Conservator of Forests & Wild Life Warden, Govt. of Odisha. The WLC plan will be implemented through Govt. of Odisha.

The detailed action plan for CSR & Slum Development are given at Annexure- 7a & 7b.

For smooth implementation of various activities under CSR, a committee has been constituted and copy is given at <u>Annexure-8</u>.

- 3. However, the project at SN. 2(3) i.e, 3.3 MTPA Beneficiation Plant and 2 MTPA Pellet Plant has not been accorded Stage-II approval by SAIL Management. After Stage-II approval from SAIL for this project, the equivalent 2% of the Project cost will be earmarked for taking up various activities under ESC.
- 4. Financial Sanction has already been given for meeting the ESC commitments in the first four phases, as per the details given below;

SN.	Year	Slum Development	Periphral Development	Wild Life Conservation	Total Budget sanction
1.	1 <sup>st</sup> phase	Rs. 3.26 Crs.	Rs. 2.50 Crs.	Rs. 4.46 Crs.	Rs. 10.22 Crs.
2.	2 <sup>nd</sup> phase	Rs. 6.61 Crs.	Rs. 6.10 Crs.	Rs. 2.615 Crs.	Rs. 15.325 Crs.
3.	3 <sup>rd</sup> phase	Rs. 6.446 Crs.	Rs. 5.60 Crs.	Rs. 0.631 Crs.	Rs. 12.677 Crs.
4.	4 <sup>th</sup> Phase	Rs. 5.333 Crs.	Rs. 5.400 Crs.	Rs. 0.521 Crs.	Rs. 11.254 Crs.
Status of implementation Details given at SN. 19 of this report.					

# Annexure-7a Action Plan to comply the ESC issues for CSR

	Five Year Action Plan under ESC for CSR Activities	lan under ESC	or CSR Activitie	SI		
SI No	Description of the Project	FY 2017-18 in Lakhs	FY 2018-19 in Lakhs	FY 2019-20 in Lakhs	FY 2020-21 in Lakhs	FY 2021-22 in Lakhs
-	Infrastructure Development					
	i Solar Lighting system	23	20	55	-	•
<u> </u>	ii Bituminous Road	120	210	150	120	
	III Concrete Road	100	100	100	100	
2	iv Drain	-	40	40	40	30
>	v Community Centre/Health Centre	-	34	17	17	17
>	vi Additional Class Rooms		128	53	113	285
2	Water & Sanitation					
_	i School/Village comminity Toilet		16	16	20	20
	ii Tube well	7	8	8	8	9
=	iii Village Sanitation	-	-	100	100	150
2	Income Generation and Livelihood					
_	i Handicraft					
=	ii Agriculture production					
=	iii Development of women farmer		24	21	22	23
2	iv Soft skill training					
>	v Support for training & employment					
	Total Rs.	250	610	260	540	185
		2.50 Crs	6.10 Crs	5.60 Crs	5.40 Crs	5.31 Crs

# Annexure-7b Action Plan to comply the ESC issues for Slum Development

### **Approved CSR Plan of RSP for the year 2020-21**

# STEEL AUTHORITY OF INDIA LIMITED ROURKELA STEEL PLANT, ROURKELA

### CORPORATE SOCIAL RESPONSIBILITY DEPARTMENT

#### SANCTION ORDER No. RSP/CSR/2020-21/02

Ref.No.CS3/2020-21/ 117

Dated: 19th Aug 2020

Approval of CEO with concurrence of Finance is hereby conveyed for incurring expanditure limited to Rs.4,20,00,000.00 (Rupees Four Crores Twenty lakhs only), for the following activities to be taken up during the FY 2020-21 against Corporate CSR revised allocations, intimated vide letter No. Per/CSR/04-02/20-21, dated July 2, 2020

Thrust Areis	Activities	BUDGET (Rs. Lakhs) 2020-21	Executing Depts
A	EDUCATION	41.00	CSR
1	Running of Deepika Ispat Sikhya Sadan - Opn, Exp.	64.50	CSR
2	Akshaya Para - Opn. Exp Support	110.00	COR
D	HEALTH CARE		
1	Disaster Management during COVID-19	61.60	CSR/ Medica
2	Free FICs at Jalda & Chikatmati - Opn. Exp	9.00	CSR
C	LIVELYHOOD GENERATION		
10	Placement of funds for Left Wing Extremist Training (LWE Programme)	23.65	CSR
D	SPORTS ART & CULTURE		
1	Saravardhan Rurai Football Tournament	7.00	CSR
7	Synergy - The Lok Sanskrutik Manotsav	7.00	CSR
E.	RURAL DEVELOPMENT (INFRASTRUCTURE DEVELOPMENT)		
- 1	Developmental activities in Model Steel Villages	15.00	CSR
F	SOCIAL SECURITY		
25	Free treatment of physically/mentally challenged children of Home & Hope, Radhalerishna Drustihisa Vidyalaya, Rourkela School for Deaf etc. at IGH	0.25	Medica
2	Mid day meals for students of Blind School, Luthikata	0.75	CSR
3	Mid day meals for students of Home & Hope	.20	CSR
4	Mid day meals for students of Deepika Ispat Sikhya Sadan	7.00	CSR
5	Prevision of meals for old age home	7.20	CSR
G	CAPACITY BUILDING/ MISCELLANEOUS EXPENDITURE		

		5.00	CSR
1	Voluntary Service Activities by CSR	0.85	CSR
2	Misc. Expenses for CSR programs, exceeding	100.00	CSR
н	Contribution to CM relief fund/COVID-19	420.00	
n	Total	420.00	

The concerned Executing Departments are requested to intimate the progress and fund utilization status to CSR Department on monthly basis.

torribe. 19/08/2020 (M.V.APPARAO) General Manager I/c (CSR)

- 2) ED (P&A)/Director I/c (M&HS) / CGM (Services) / CGM(TA & CSR) / CGM (F&A) / GM (T), CEO's Sectt.
- 2) Jt.Director (M&HS-CSR) / GM I/c (TE)
- 3) GM(F&A)OB&A/GM(F&A)OF/GM(F&A)MABC/GM(F&A)Cost& Budget
- 4) DGM (CSR)/Sr.Mgr.(CSR)-PKP.
- 5) Office Copy